

Installation, Use and Maintenance Manual

GAHP-A

Air-Water gas absorption heat pump

powered by gas and renewable energies



Revision: V

Code: D-LBR548

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I INTRODUCTION



Manual

This Manual is an integral part of the GAHP-A unit and must be handed to the end user together with the appliance.

Recipients

This Manual is intended for:

- ▶ end user, for appropriate and safe use of the appliance;

- ▶ qualified installer, for correct appliance installation;
- ▶ planner, for specific information on the appliance.

Control device

In order to be able to work, the GAHP-A unit needs a control device (DDC, CCP/CCI or external requests), which must be connected by the installer.

II SYMBOLS AND DEFINITIONS

II.1 KEY TO SYMBOLS



DANGER



WARNING



NOTE



PROCEDURE



REFERENCE (to other document)

II.2 TERMS AND DEFINITIONS

GAHP Appliance/Unit = equivalent terms, both used to designate the gas powered absorption heat pump GAHP (Gas Absorption Heat Pump).

TAC = Technical Assistance Centre authorised by Robur.

External request = generic control device (e.g. thermostat, clock or any other system) equipped with a voltage-free NO contact and used as control to start/stop the GAHP unit.

CCI Controller (Comfort Controller Interface) = optional adjustment device Robur which lets you manage up to three modulating heat only GAHP units (A, WS, GS).

CCP Controller (Comfort Control Panel) = adjustment device Robur which lets you manage in modulation mode up to three GAHP units and all system components (probes, diverter/mixing valves, circulating pumps), including any integration boiler.

DDC Control (Direct Digital Controller) = optional Robur device to control one or more Robur appliances (GAHP heat pumps, GA chillers and AY boilers) in ON/OFF mode.

RB100/RB200 Devices (Robur Box) = optional interface devices complementary to DDC, which may be used to broaden its functions (heating/cooling/DHW production service demands, and control of system components such as third party generators, adjustment valves, circulating pumps, probes).

Heat generator = equipment (e.g. boiler, heat pump, etc..) producing heating and/or DHW.

GUE (Gas Utilization Efficiency) = efficiency index of gas heat pumps, equal to the ratio between the thermal energy produced and the energy of the fuel used (relative to LCV, lower calorific value).

First start-up = appliance commissioning operation which may only and exclusively be carried out by a TAC.

S61/Mod10/W10 Boards = electronic boards on the GAHP unit, to control all functions and to provide interface with other devices and with the user.

III WARNINGS

III.1 GENERAL AND SAFETY WARNINGS



Installer's qualifications

Installation must exclusively be performed by a Qualified Firm and by Skilled Personnel, with specific knowledge on heating, cooling, electrical systems and gas appliances, in compliance with the laws in force in the Country of installation.

regulations in force and the manufacturer's instructions/provisions.



Declaration of Conformity

Upon completing installation, the installing firm shall issue to the owner/client the appliance's Workmanlike Conformity Declaration, according to national/local



Misuse

The appliance must only be used for the purposes for which it has been designed. Any other use is deemed hazardous. Incorrect use may affect operation, duration and safety of the appliance. Adhere to the manufacturer's instructions.



Hazardous situations

- ▶ Do not start the appliance in hazardous conditions, such as: gas smell, problems with the plumbing/electrical/gas system, parts of the appliance under water

or damaged, malfunctioning, disabling or bypassing control and safety devices.

- ▶ In case of danger, request intervention by skilled personnel.
- ▶ In case of danger, switch off the electrical power and gas supplies only if this can be done in total safety.
- ▶ Do not entrust children, persons with physical, sensory or mental disabilities or persons with poor knowledge and experience with use of the appliance.



Gas component tightness

- ▶ Before performing any operation on gas ducting components, close the gas cock.
- ▶ Upon completing any procedure, perform the tightness test according to regulations in force.



Gas smell

If you smell gas:

- ▶ Do not use electrical devices such as telephones, multimeters or other equipment that may cause sparks next to the appliance.
- ▶ Shut off the gas supply by turning the cock off.
- ▶ Disconnect electrical power supply by means of the external isolation switch in the power supply electrical panel.
- ▶ Use a telephone away from the appliance to ask for intervention from skilled personnel.



Poisoning

- ▶ Ensure the flue gas ducts are tightness and compliant with the regulations in force.
- ▶ Upon completing any procedure, ensure components are tightness.



Moving parts

The appliance contains moving parts.

- ▶ Do not remove guards during operation, and in any case prior to disconnecting the power supply.



Burn hazard

The appliance contains very hot parts.

- ▶ Do not open the appliance and do not touch internal components before the appliance has cooled down.
- ▶ Do not touch the flue gas exhaust before it has cooled down.



Pressure vessels

The appliance has a sealed circuit classified as pressure vessel, the tightness of which is tested by the manufacturer.

- ▶ Do not carry out any intervention on the sealed circuit or on the appliance's valves.



Water-ammonia solution

The GAHP unit uses the ammonia-water absorption cycle. The water-ammonia solution is contained in the

sealed circuit. The solution is harmful for health if it is ingested, inhaled or comes in contact with the skin.

- ▶ In the event of coolant leak keep away and disconnect the power and gas supply (only if it is possible to do so with no danger).
- ▶ Request assistance from the TAC.



Electrocution hazard

- ▶ Disconnect the electrical power supply before any work/procedure on appliance components..
- ▶ For electrical connections exclusively use compliant components and according to the specifications provided by the manufacturer.
- ▶ Ensure the appliance cannot be accidentally switched back on.



Earthing

Electrical safety depends on effective earthing system, correctly connected to the appliance and installed according to the regulations in force.



Distance from combustible or flammable materials

- ▶ Do not store flammable materials (paper, solvents, paint, etc.) in the vicinity of the appliance.



Limescale and corrosion

Depending on the chemical/physical properties of the system water, limescale or corrosion may damage the appliance (Paragraph 3.7 p. 22).

- ▶ Check system tightness.
- ▶ Avoid frequent top-ups.



Chloride concentration

The concentration of chlorides or free chlorine in the system water must not exceed the values in Table 3.2 p. 22.



Aggressive substances in air

Halogenated hydrocarbons containing chlorine and fluorine compounds cause corrosion. The supply/ventilation air of the appliance must be free from aggressive substances.



Acid flue gas condensate

- ▶ Discharge the acid condensate of combustion flue gas, as indicated in Paragraph 3.11 p. 24, in compliance with current exhaust regulations.



Switching the appliance off

Disconnecting the power supply while the appliance is running may cause permanent damage to internal components.

- ▶ Except in the case of danger, do not disconnect the power supply to switch off the appliance, but always and exclusively act through the control device provided (DDC, CCP/CCI or external request).



In the event of failure

Operations on internal components and repairs may exclusively be carried out by a TAC, only using original parts.

- ▶ In the event of failure of the appliance and/or breakage of any component, do not attempt to repair and/or restore and immediately contact the TAC.



Routine maintenance

Proper maintenance assures the efficiency and good operation of the appliance over time.

- ▶ Maintenance must be performed according to the manufacturer's instructions (see Chapter 7 p. 35) and in compliance with current regulations.
- ▶ Appliance maintenance and repairs may only be entrusted to firms legally authorised to work on gas appliances and systems.
- ▶ Enter into a maintenance contract with an authorised specialised firm for routine maintenance and for servicing in case of need.
- ▶ Only use original parts.



Decommissioning and disposal

If the appliance is to be disposed of, contact the manufacturer for its disposal.



Keep the Manual

This "Installation, Use and Maintenance Manual" must always accompany the appliance and must be handed to the new owner or installer in the event of sale or removal.

III.2 CONFORMITY

EU Directives and standards

The absorption heat pumps of the GAHP series are certified as conforming to standard EN 12309-1 and -2 and comply with the essential requirements of the following Directives:

- ▶ 2009/142/EC "Gas Appliances Directive" as amended and added.
- ▶ 2004/108/EC "Electromagnetic Compatibility Directive" as amended and added.
- ▶ 2006/95/EC "Low Voltage Directive" as amended and added.
- ▶ 2006/42/EC "Machine Directive" as amended and added.
- ▶ 97/23/EEC "Pressure Equipment Directive" as amended and added.

1 FEATURES AND TECHNICAL DATA

1.1 FEATURES

Operation

Based on the thermodynamic water-ammonia absorption cycle (H_2O-NH_3), the appliance produces hot water using outdoor air as a renewable energy source (cold source) and natural gas (or LPG) as primary energy.

Furthermore, they comply with the requirements of the following standards:

- ▶ UNI EN 677 Specific requirements for condensing boilers with nominal heating capacity up to 70 kW.
- ▶ EN 378 Refrigerating systems and heat pumps.

Other applicable provisions and standards

The design, installation, operation and maintenance of the systems shall be carried out in compliance with current applicable regulations, depending on the Country and location, and in accordance with the manufacturer's instructions. In particular, regulations regarding the following shall be complied with:

- ▶ Gas systems and equipment.
- ▶ Electrical systems and equipment.
- ▶ Heating and air conditioning systems, and heat pumps.
- ▶ Environmental protection and combustion products exhaust.
- ▶ Fire safety and prevention.
- ▶ Any other applicable law, standard and regulation.

III.3 EXCLUSIONS OF LIABILITY AND WARRANTY



Any contractual or extra-contractual liability of the manufacturer for any damage caused by incorrect installation and/or improper use and/or failure to comply with regulations and with the manufacturer's directions/instructions shall be disclaimed.



In particular, the warranty on the appliance may be rendered void by the following conditions:

- ▶ Incorrect installation.
- ▶ Misuse.
- ▶ Failure to comply with the manufacturer's indications on installation, use and maintenance.
- ▶ Alteration or modification of the product or any part thereof.
- ▶ Extreme operational conditions or however outside of the operational ranges set forth by the manufacturer.
- ▶ Damages caused by external agents such as salts, chlorine, sulphur or other chemical substances contained in the installation water or present in the air of the installation site.
- ▶ Abnormal actions transmitted by the plant or installation to the appliance (mechanical stresses, pressure, vibrations, thermal dilations, power surges...).
- ▶ Accidental damages or due to force majeure.

The thermodynamic cycle takes place within a hermetically sealed circuit, in welded construction, perfectly tight, factory-tested, which does not require any maintenance or coolant top-ups.

Mechanical and thermo-hydraulic components

- ▶ steel sealed circuit, externally treated with epoxy paint;

- ▶ sealed combustion chamber (type C) suitable for outdoor installations;
- ▶ metal mesh radiant burner equipped with ignition and flame detection device, controlled by an electronic control unit;
- ▶ titanium stainless steel shell-and-tube water heat exchanger, externally insulated;
- ▶ stainless steel, flue gas latent heat recovery exchanger;
- ▶ air exchanger with finned coil, with steel pipe and aluminium fins;
- ▶ automatic microprocessor-controlled finned coil automatic defrosting valve;
- ▶ standard or S1 silenced fan (reduction of electrical consumption and reduction of sound emission).

Control and safety devices

- ▶ S61 electronic board with microprocessor, LCD display and knob;
- ▶ Mod10 additional electronic board (integrated in S61);
- ▶ auxiliary W10 electronic board

- ▶ installation water flowmeter;
- ▶ generator limit thermostat, with manual reset;
- ▶ flue gas temperature thermostat, with manual reset;
- ▶ generator fin temperature sensor;
- ▶ sealed circuit safety relief valve;
- ▶ by-pass valve, between high and low pressure circuits;
- ▶ ionisation flame controller;
- ▶ gas solenoid valve with double shutter;
- ▶ anti-icing function for water circuit;
- ▶ condensate discharge obstruction sensor.

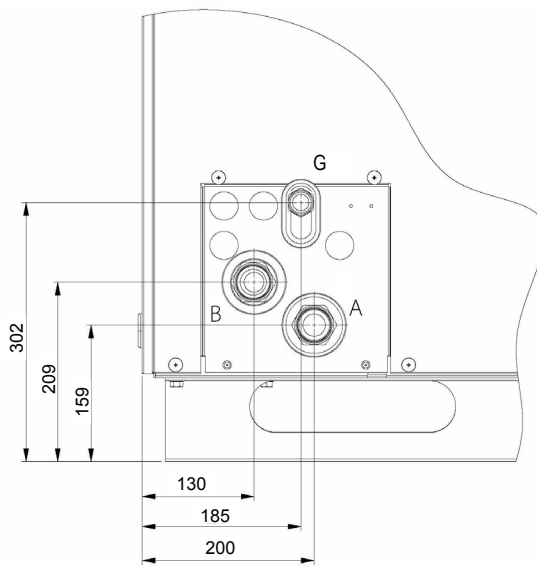
Standard or silenced fan

According to the type of fan the GAHP-A unit is available in two versions:

- ▶ standard fan, for applications that do not require a special degree of noiselessness;
- ▶ silenced fan, for applications that require a high degree of noiselessness;

1.2 DIMENSIONS

Figure 1.1 – Service plate



LEGEND

- G Gas fitting Ø 3/4" F
- B Inlet water fitting Ø 1 1/4" F
- A Outlet water fitting Ø 1 1/4" F

Hydraulic/gas unions detail

Figure 1.2 – Size (Standard ventilation)

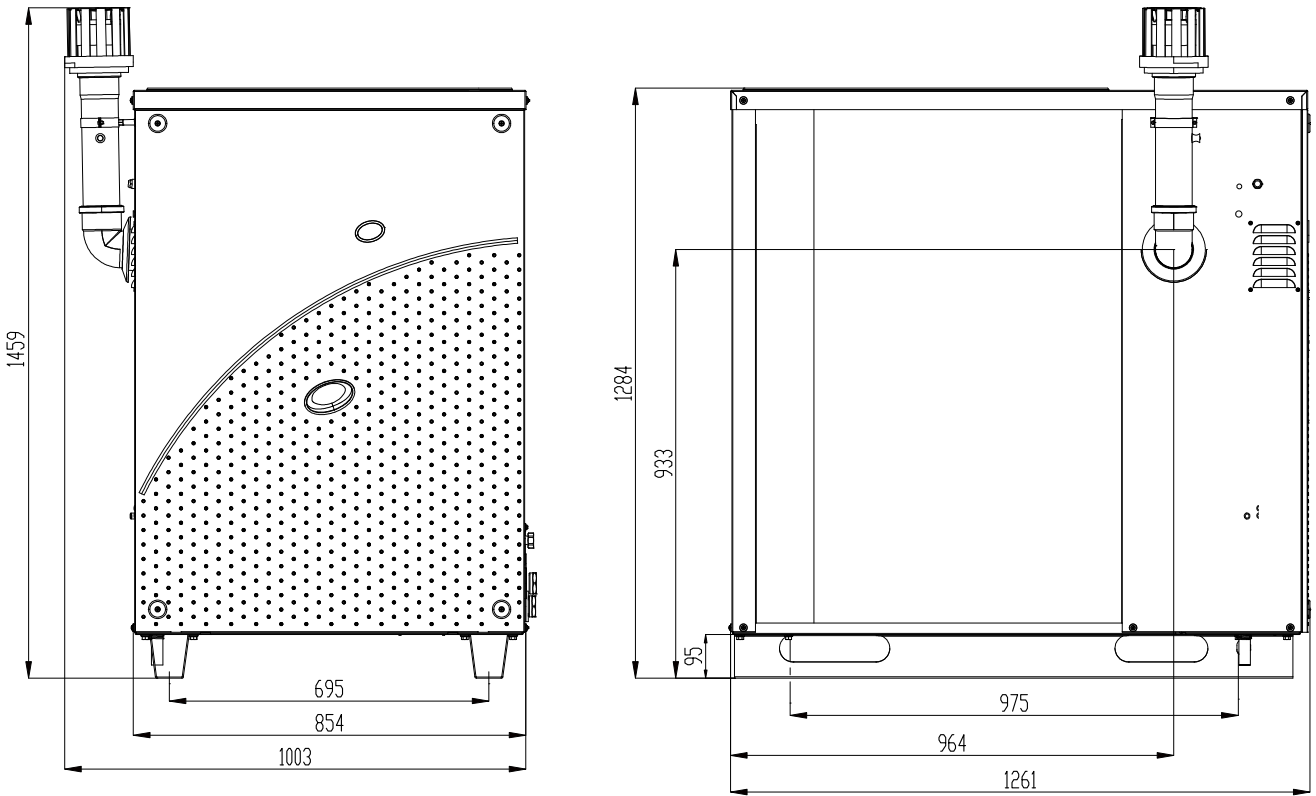
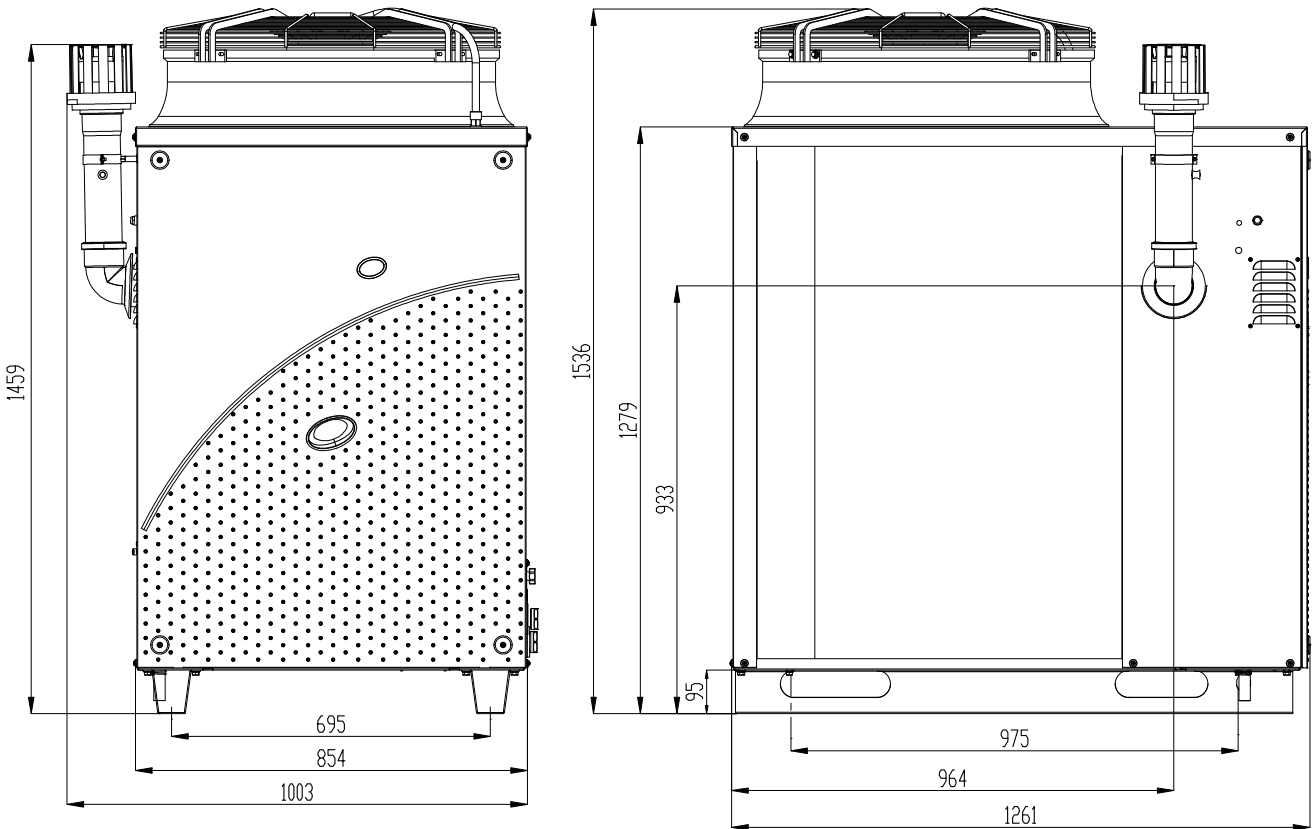
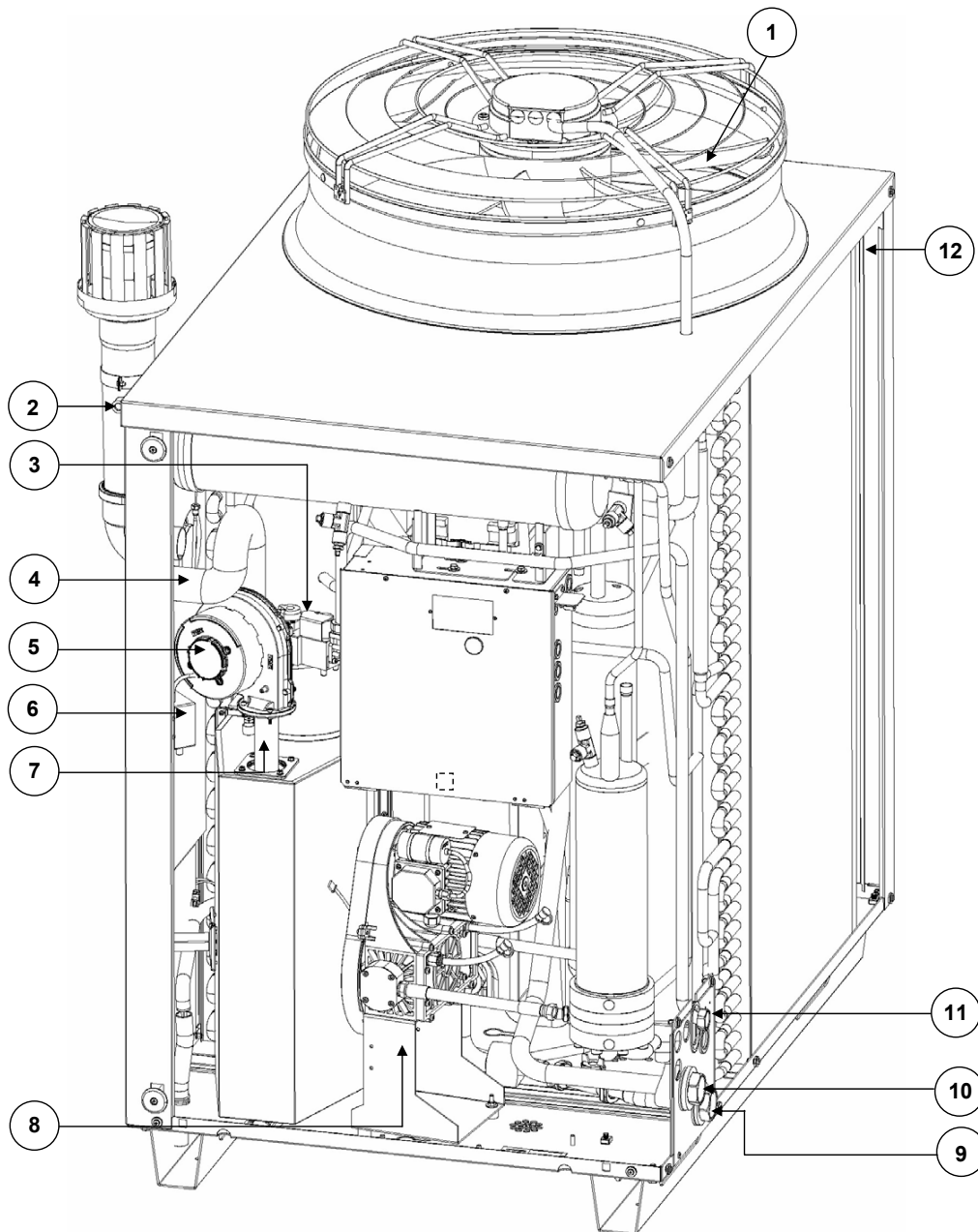


Figure 1.3 – Dimensions (low consumption silenced fan)



1.3 COMPONENTS

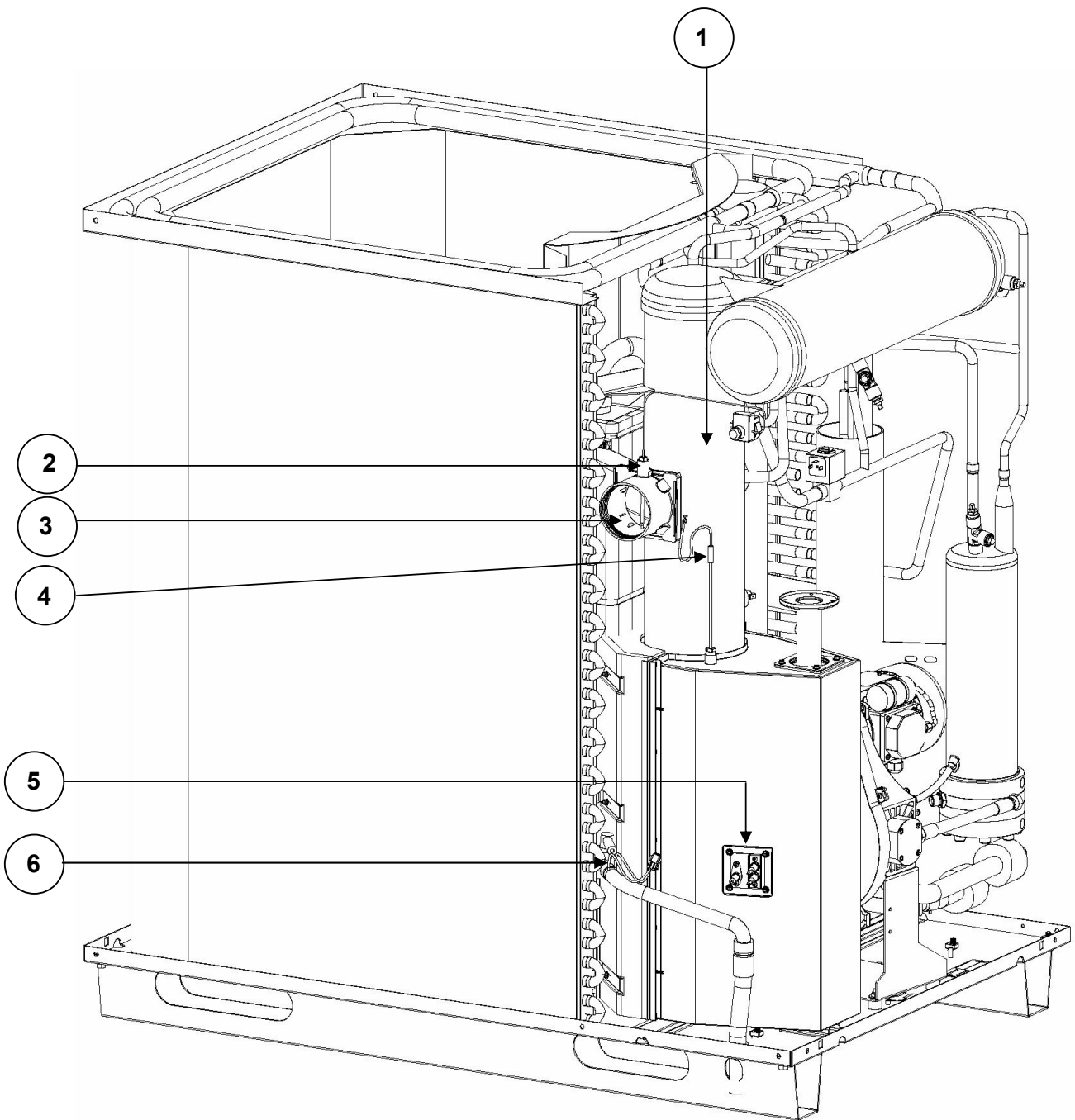
Figure 1.4 – Internal components - front view



LEGEND

- 1. Fan (S1 version)
- 2. Flue gas tapping point
- 3. Gas valve
- 4. Combustion air inlet
- 5. Blower
- 6. Ignition transformer
- 7. Tmix Probe
- 8. Oil pump
- 9. Water return fitting: "G 1"¼ F
- 10. Water inlet connection: "G 1"¼ F
- 11. Gas connection
- 12. TA Probe

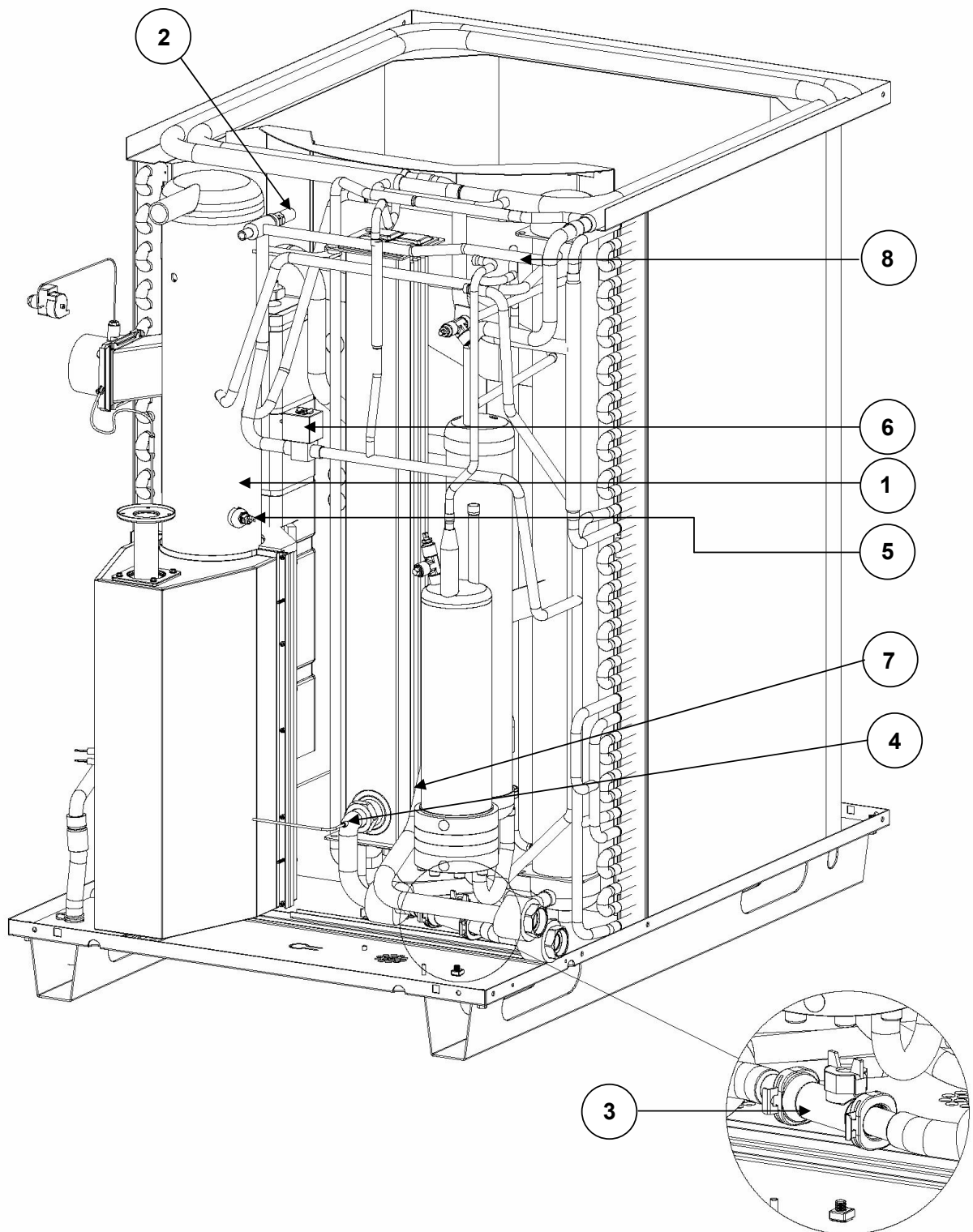
Figure 1.5 – Internal components - left side view



LEGEND

- 1. Flue gas thermostat reset
- 2. Flue gas thermostat sensor
- 3. Ø 80mm flue gas drain
- 4. Generator fin temperature sensor
- 5. Switch on and detection electrodes
- 6. Condensate sensor

Figure 1.6 – Internal components - right side view

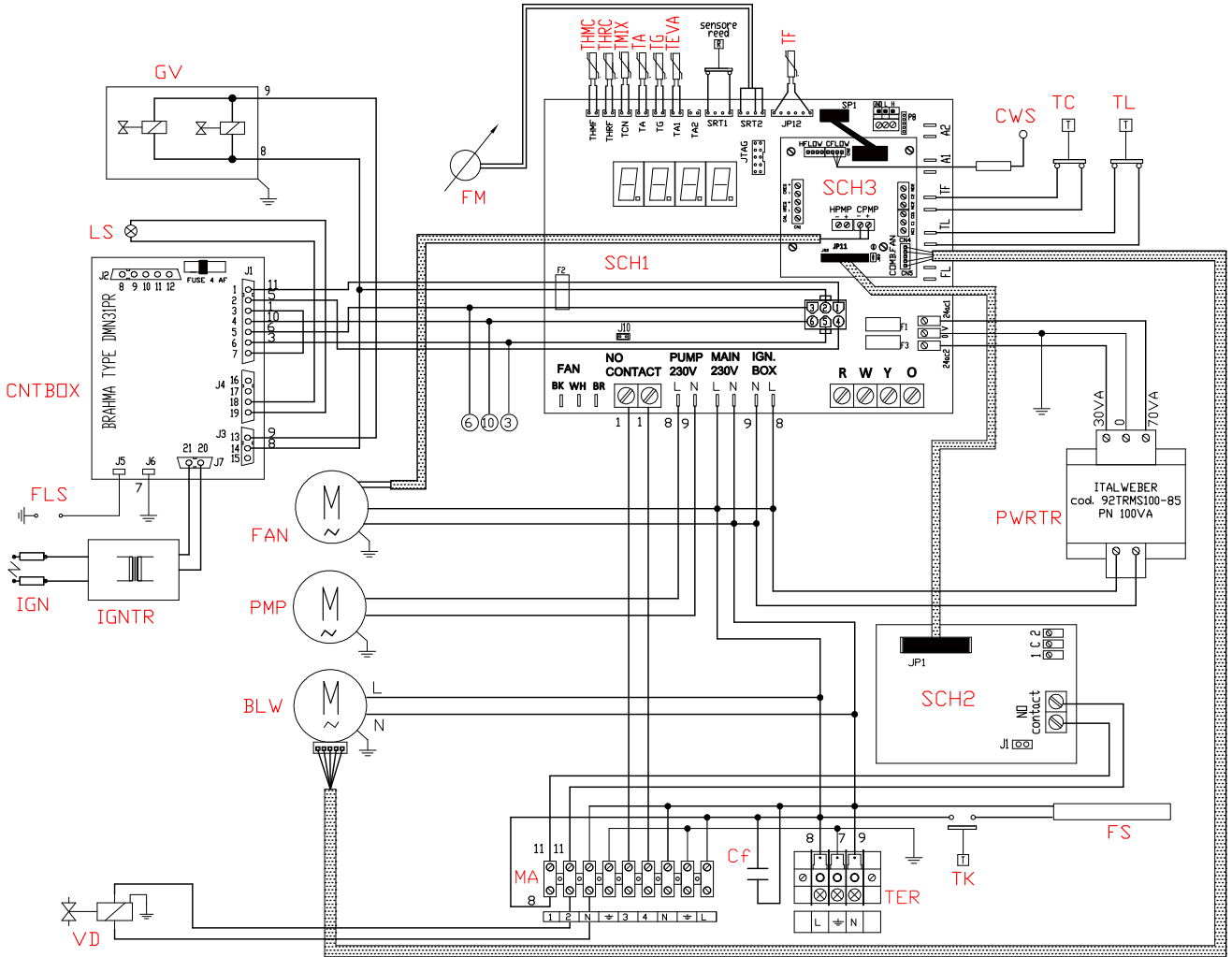


LEGEND

- 1. TG Probe
- 2. Safety valve
- 3. Delivery pipe flowmeter
- 4. Delivery temperature probe
- 5. Limit thermostat
- 6. Defrosting valve
- 7. Return temperature probe
- 8. Teva Probe

1.4 ELECTRICAL WIRING DIAGRAM

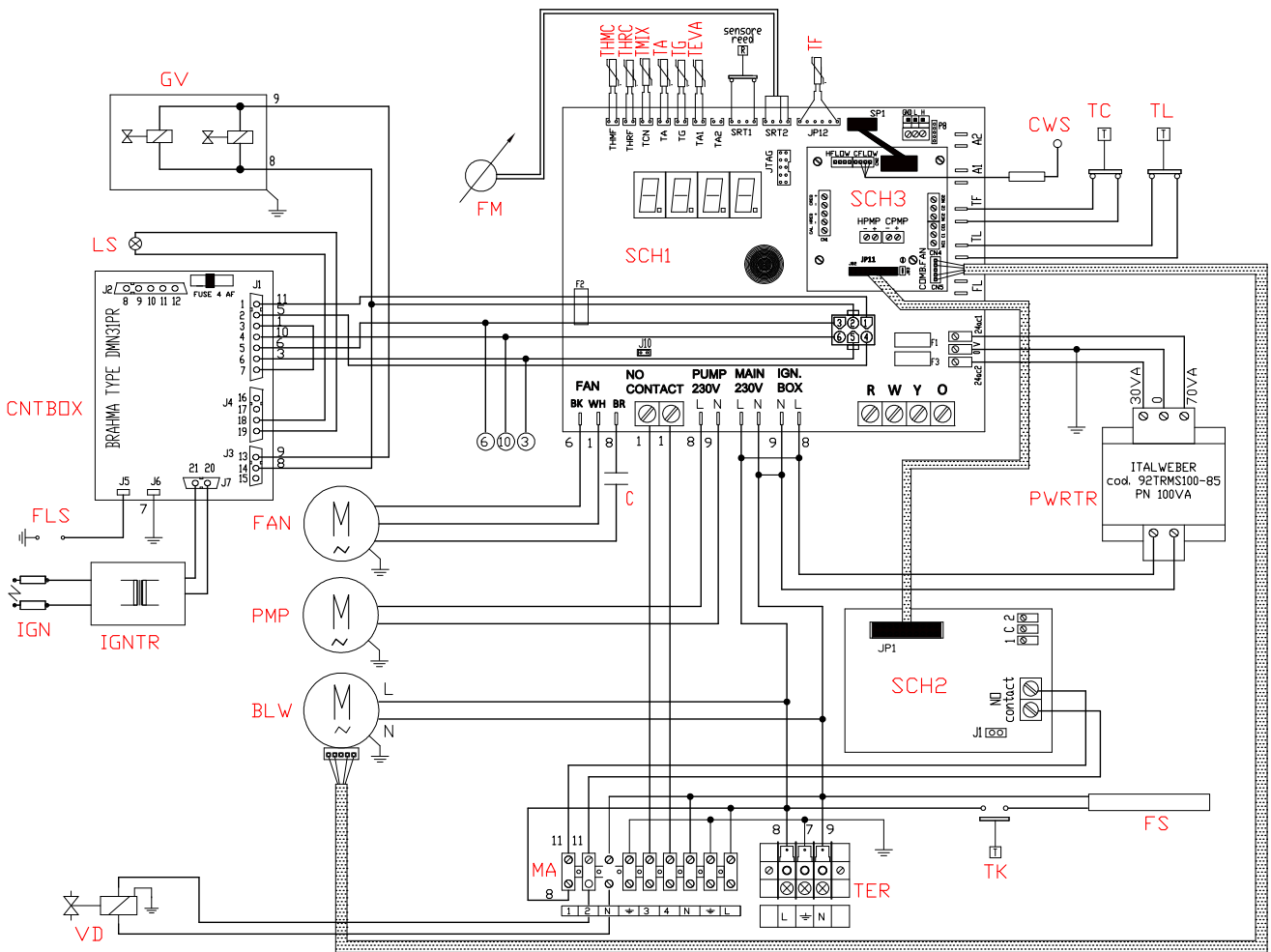
Figure 1.7 – Wiring diagram of the appliance with low consumption fan (S1)



LEGEND

| | | | | | |
|--------|--------------------------------|------|------------------------------------|------|--|
| SCH1 | Controller S61 | LS | Gas valve ON indicator lamp | THMC | Hot water flow temperature probe |
| SCH2 | W10 circuit board | GV | Gas solenoid valve | TMIX | Combustion air temperature sensor |
| SCH3 | Mod10 circuit board | TC | Manual flue gas thermostat | TA | Ambient air temperature sensor |
| TER | Appliance power terminal block | TL | Generator limit thermostat | TG | Generator temperature sensor |
| CNTBOX | Flame controller | FM | Flowmeter | TF | Fumes temperature sensor or generator fin sensor |
| PWRTR | Board transformer | CWS | Condensate water sensor | TEVA | Evaporator outlet temperature sensor |
| BLW | Blower | VD | Defrosting valve | TK | Condensate discharge heating element thermostat |
| PMP | Oil pump | FAN | Fan | MA | Terminal block |
| IGNTR | Ignition transformer | CF | Filter capacitor | REED | Oil pump rotation sensor |
| IGN | Ignition electrodes | FS | Condensate drain heating element | | |
| FLS | Flame sensor | THRC | Hot water return temperature probe | | |

Figure 1.8 – Wiring diagram of the appliance with standard fan



LEGEND

| | | | | | |
|--------|--------------------------------|------|--|------|--|
| SCH1 | S61 circuit board | GV | Gas solenoid valve | TMIX | Combustion air temperature sensor |
| SCH2 | W10 circuit board | TC | Manual fumes thermostat | TA | Ambient air temperature sensor |
| SCH3 | Mod10 circuit board | TL | Generator limit thermostat | TG | Generator temperature sensor |
| TER | Appliance power terminal block | FM | Flowmeter | TF | Fumes temperature sensor or generator fin sensor |
| CNTBOX | Flame controller | CWS | Condensation water sensor | TEVA | Evaporator outlet temperature sensor |
| PWRTR | Board transformer | VD | Defrosting valve | TK | Condensate discharge heating element thermostat |
| BLW | Blower | FAN | Fan | MA | Terminal block |
| PMP | Hydraulic pump | C | Fan condenser (not present on silenced units) | REED | Hydraulic pump rotation sensor |
| IGNTR | Ignition transformer | FS | Condensate hose heating element | | |
| IGN | Ignition electrodes | THRC | Hot water return temperature sensor | | |
| FLS | Flame sensor | THMC | Hot water delivery temperature sensor | | |
| LS | Gas valve ON indicator lamp | | | | |

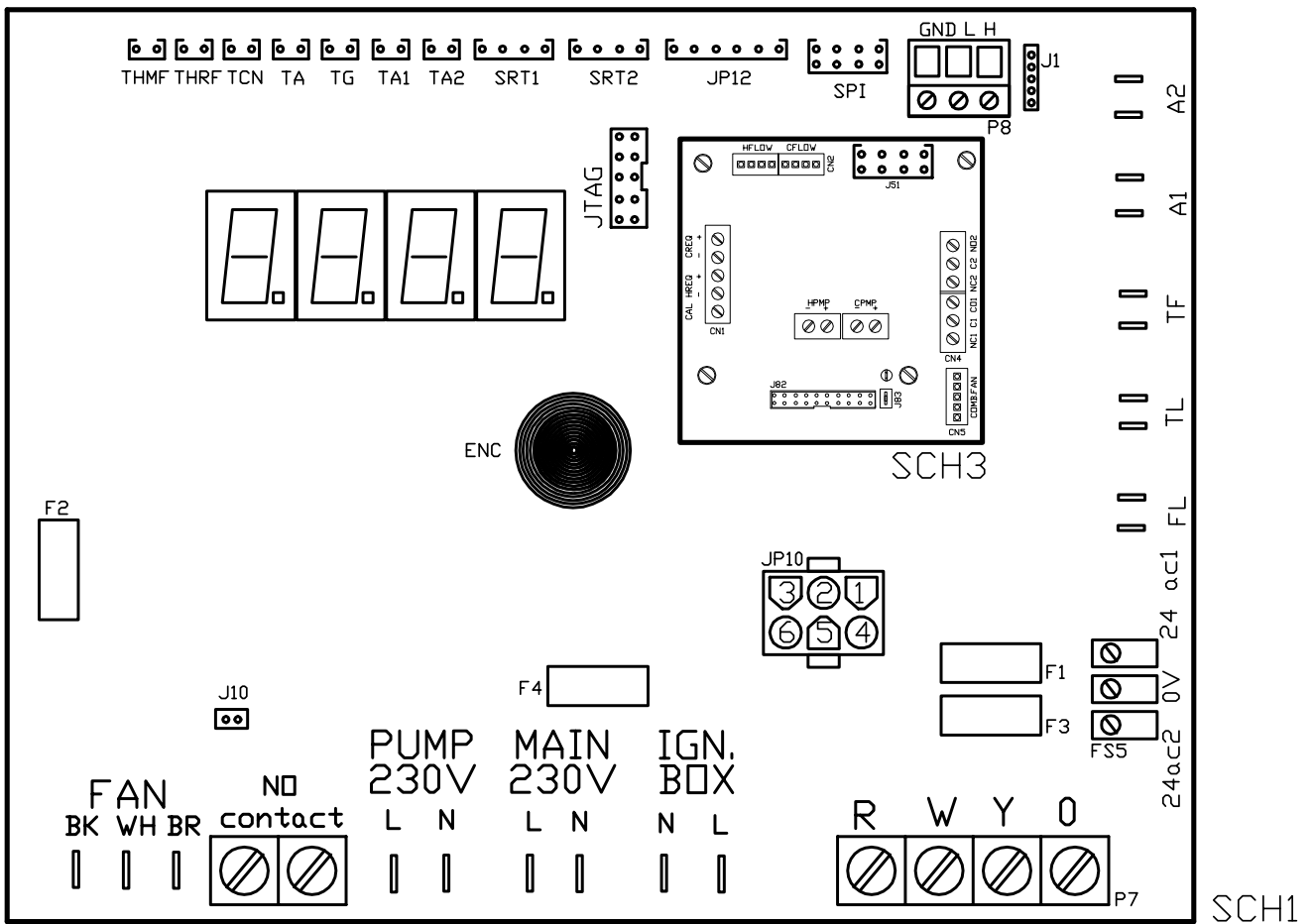
1.5 ELECTRONIC BOARDS

Electronic boards (S61+Mod10)

The unit's electrical board contains:

- ▶ **Electronic Board S61** (Figure 1.9 p. 14), with microprocessor, it controls the appliance and displays data, messages
- ▶ **Auxiliary Mod10 electronic board** (Figure 1.10 p. 15), overlapping S61, it handles power modulation of the burner, fan and water circulation pump.
- ▶ **Satellite W10 electronic board** (Figure 1.11 p. 15), interconnected to the S61 board and located next to it, used to control defrosting operations of the GAHP unit.

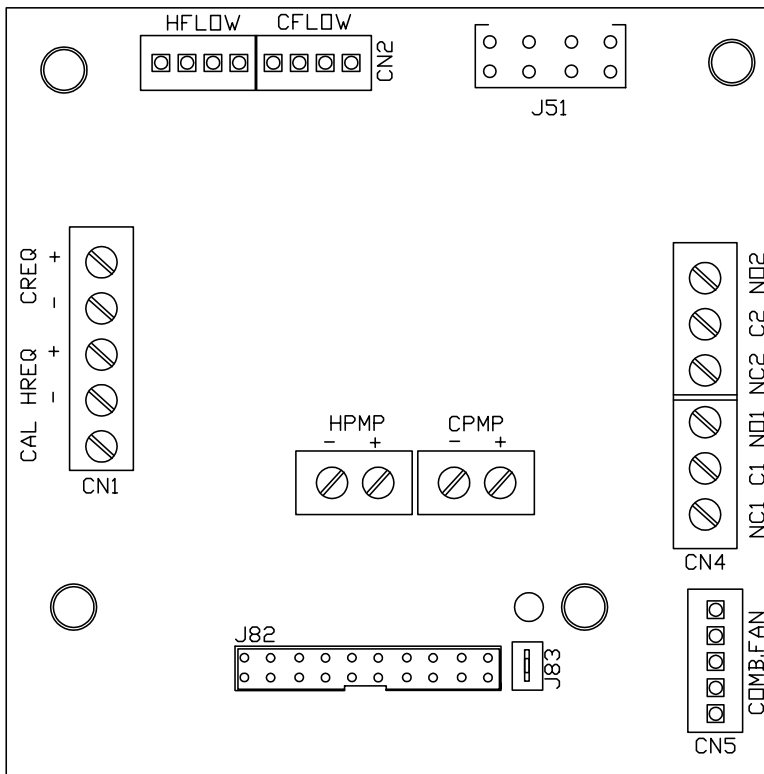
Figure 1.9 – Electronic board S61



LEGEND

| | | | | | |
|----------------|--|---------|--|------|--|
| SCH1 | Electronic board S61 | J1 | Jumper CAN BUS | SPI | Communication port with board Mod10 |
| SCH3 | Electronic board Mod10 (see specific picture for more details) | J10 | Jumper N.O. contact | SRT1 | Oil hydraulic pump rotation sensor input |
| A1, A2 | Auxiliary inputs | J82 | Board connector W10 (on Mod10) | SRT2 | Hot water flow meter input |
| ENC | Knob | JP10 | 6 pole flame control unit connector | TA | Ambient air temperature probe |
| F1 | Fuse T 2A | JP12 | Flue gas probe input or generator fin probe | TA1 | Evaporator output probe input |
| F2 | Fuse T 10A | MAIN | 230V (L, N) Board power supply S61 | TA2 | Not used |
| F3 | Fuse T 2A | PUMP | 230V (L, N) Oil hydraulic pump power supply output | TCN | Combustive air temperature probe input |
| F4 | Fuse T 3,15A | CONTACT | Normally open pump contact | TF | Flue gas thermostat input |
| FAN | (BK, WH, BR) Fan output | P7 | (R, W, Y, O) Enable input | | |
| FS5 | (24V AC) Board power supply 24-0-24 Vac | P8 | (GND, L, H) Connector CAN BUS | | |
| IGN.BOX (L, N) | Flame control unit power supply 230 Vac | | | | |

Figure 1.10 – Mod10 controller

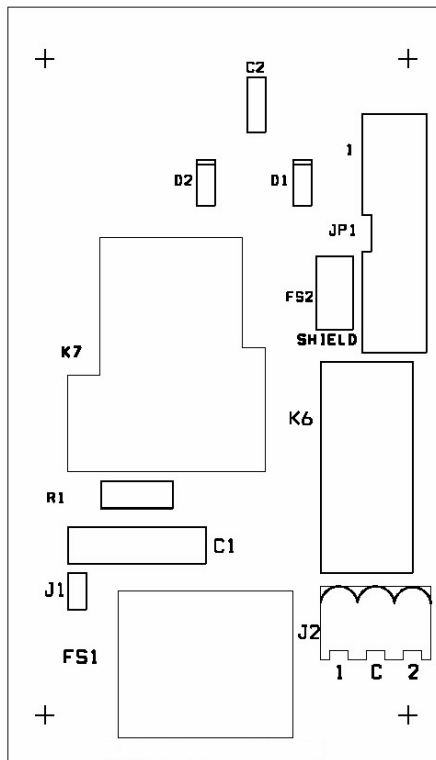


LEGEND

- HFLOW Not used
- CFLOW Condensation water sensor control
- J51 SPI connector
- HPMP Primary circuit hot water pump control output (0-10V)
- CPMP Low consumption fan control output (0-10V)
- NC1-C1 Status indication of locking warnig/error
- CN5 Blower control
- J82 W10 auxiliary controller connector
- J83 W10 cable shielding connection W10
- CN1 Inputs 0-10V (not used)

Mod10 controller

Figure 1.11 – W10 electronic controller



LEGEND

- FS1 Defrosting valve contact
- JP1 Communication with S61/Mod10

1.6 OPERATION MODE

ON/OFF or modulating operation

The GAHP unit may work in two modes:

- ▶ mode (1) ON/OFF, i.e. On (at full power) or Off, with circulating pump at constant or variable flow;
- ▶ mode (2) MODULATING, i.e. at variable load from 50% to 100% of power, with circulating pump at variable flow.

For each mode, (1) or (2), specific control systems and devices are provided (Paragraph 1.5 p. 13).

1.7 CONTROLS

Control device

The appliance may only work if it is connected to a control device, selected from:

- ▶ (1) **DDC control**
- ▶ (2) **CCP/CCI control**
- ▶ (3) **external request**

1.7.1 Adjustment system (1) with DDC (GAHP unit ON/OFF)

The DDC controller is able to manage appliances, a single GAHP unit, or even several Robur GAHP/GA/AY units in cascade, only in ON/OFF mode (non modulating). For more details refer to the DDC, RB100, RB200 Manuals and the Design Manual.

DDC Controller

The main functions are:

- ▶ adjustment and control of one (or more) Robur units of the absorption line (GAHP, GA, AY);
- ▶ parameter figures display and setting;
- ▶ hourly programming;
- ▶ climate curve control;
- ▶ diagnostics;
- ▶ reset errors;

1.8 TECHNICAL CHARACTERISTICS

(see Table 1.1 p. 16).

Table 1.1 – GAHP-A HT technical data

| | | GAHP-A HT | GAHP-A HT S1 |
|--|---|--------------|--------------|
| HEATING MODE | | | |
| Seasonal space heating energy efficiency class (ErP) | medium-temperature application (55 °C) | | A+ |
| | low-temperature application (35 °C) | | A+ |
| OPERATING POINT A7W50 | G.U.E. gas usage efficiency | % | 152 (1) |
| | Thermal power | kW | 38,3 (1) |
| OPERATING POINT A7W35 | G.U.E. gas usage efficiency | % | 164 (1) |
| | Thermal power | kW | 41,3 (1) |
| OPERATING POINT A7W65 | G.U.E. gas usage efficiency | % | 124 (1) |
| | Thermal power | kW | 31,1 (1) |
| OPERATING POINT A-7W50 | G.U.E. gas usage efficiency | % | 127 (1) |
| | Thermal power | kW | 32,0 (1) |
| Heating capacity | Nominal (1013 mbar - 15°C) | kW | 25,7 |
| | true peak | kW | 25,2 |
| Hot water delivery temperature | maximum for heating | °C | 65 |
| | maximum for DHW | °C | 70 |
| Hot water inlet temperature | maximum heating | °C | 55 |
| | maximum for DHW | °C | 60 |
| | minimum temperature in continuous operation | °C | 30 (11) |
| | Thermal differential | nominal | °C |
| Hot water flow rate | nominal | l/h | 3000 |
| | maximum | l/h | 4000 |
| | minimum | l/h | 1400 |
| Hot water pressure loss | nominal water pressure (A7W50) | bar | 0,43 (2) |
| Ambient air temperature (dry bulb) | maximum | °C | 40 |
| | minimum | °C | -15 (7) |
| ELECTRICAL SPECIFICATIONS | | | |
| Power supply | Voltage | V | 230 |
| | TYPE | | SINGLE PHASE |
| | Frequency | 50 Hz supply | 50 |

- ▶ possibility to interface with a BMS;

DDC functionality may be widened with auxiliary Robur devices RB100 and RB200 (e.g. service requests, DHW production, Third Party generator control, probe control, system valves or circulating pumps, ...).

1.7.2 Adjustment system (2) with CCP/CCI (modulating GAHP unit)

The CCP/CCI control is able to control up to 3 GAHP units in modulating mode (therefore A/WS/GS only, excluding AR/ACF/AY), plus any integration ON/OFF boiler. For additional details and diagrams refer to the CCP/CCI Manual and the Design Manual.

CCP/CCI Control

See CCP/CCI device Manual.

1.7.3 Adjustment system (3) with external request (GAHP unit ON/OFF)

The appliance may also be controlled via generic enable devices (e.g. thermostats, clocks, buttons, contactors...) fitted with voltage-free NO contact. This system only provides elementary control (on/off, with fixed set-point temperature), hence without the important functions of systems (1) and (2). It is advisable to limit its possible use only to simple applications and with a single appliance.



For connection of the selected device to the appliance's electronic board please refer to Paragraph 4.4 p. 27.

| | | | GAHP-A HT | GAHP-A HT S1 |
|---|-----------------------|-------------------|-----------------|--------------|
| Electrical power absorption | nominal | kW | 0,84 (5) | 0,77 (5) |
| | minimum | kW | - | 0,50 (5) |
| Degree of protection | IP | | X5D | |
| INSTALLATION DATA | | | | |
| gas consumption | methane G20 (nominal) | m ³ /h | 2,72 (3) | |
| | methane G20 (min) | m ³ /h | 1,34 | |
| | G25 (nominal) | m ³ /h | 3,16 (9) | |
| | G25 (min) | m ³ /h | 1,57 | |
| | G27 (nominal) | m ³ /h | 3,32 (12) | |
| | G27 (min) | m ³ /h | 1,62 | |
| | G30 (nominal) | kg/h | 2,03 (4) | |
| | G30 (min) | kg/h | 0,99 | |
| | G31 (nominal) | kg/h | 2,00 (4) | |
| | G31 (min) | kg/h | 0,98 | |
| NOx emission class | | | 5 | |
| NOx emission | | ppm | 25 | |
| CO emission | | ppm | 36 | |
| Sound power Lw (max) | | dB(A) | 82,1 (8) | 74 (8) |
| Sound power Lw (min) | | dB(A) | - | 71 (8) |
| Sound pressure Lp at 5 metres (max) | | dB(A) | 60,1 (10) | 52 (10) |
| Sound pressure Lp at 5 metres (min) | | dB(A) | - | 49 (10) |
| Minimum storage temperature | | °C | -30 | |
| Maximum water pressure in operation | | bar | 4 | |
| Maximum flow flue condensate | | l/h | 4 | |
| Water content inside the apparatus | | l | 4 | |
| Water fitting | TYPE | | F | |
| | thread | " G | 1 1/4 | |
| Gas connection | TYPE | | F | |
| | thread | " G | 3/4 | |
| Fume outlet | Diameter () | mm | 80 | |
| | Residual head | Pa | 80 | |
| Dimensions | width | mm | 848 (6) | |
| | depth | mm | 1258 | |
| | height | mm | 1281 (6) | 1537 (6) |
| Weight | In operation | kg | 390 | 400 |
| Required air flow | | m ³ /h | 11000 | |
| Fan residual head | | Pa | 40 | |
| GENERAL INFORMATION | | | | |
| INSTALLATION MODE | | | B23P, B33, B53P | |
| REFRIGERANT FLUID | AMMONIA R717 | kg | 7 | |
| | WATER H2O | kg | 10 | |
| MAXIMUM PRESSURE OF THE REFRIGERANT CIRCUIT | | bar | 32 | |

Note:

- (1) As per standard EN12309-2
- (2) For flows other than nominal see Design Manual
- (3) PCI (G20) 34,02 MJ/m³ (1013 mbar 15 °C).
- (4) PCI (G30/G31) 46.34 MJ/kg (1013 mbar 15 °C).
- (5) ± 10% according to the power supply voltage and tolerance on electrical motors consumption.
- (6) Overall dimensions without flue gas exhaust ducts.
- (7) A special version is available as optional feature for operation at -30 °C.
- (8) Sound power values detected in compliance with the intensity measurement methodology set forth by standard EN ISO 9614.
- (9) PCI (G25) 29,25 MJ/m³ (1013 mbar 15 °C).
- (10) Maximum sound pressure levels in free field, with directionality factor 2, obtained from the sound power level in compliance with standard EN ISO 9614.
- (11) Under transitory conditions lower temperatures are allowed.
- (12) PCI (G27) 27,89 MJ/m³ (1013 mbar 15 °C).

Table 1.2 – PED data

| PED data | | | GAHP-A HT | GAHP-A HT S1 |
|---|----------------------------|-------------|-----------|--------------|
| COMPONENTS UNDER PRESSURE | Generator | l | | 18,6 |
| | Leveling chamber | l | | 11,5 |
| | Evaporator | l | | 3,7 |
| | Cooling volume transformer | l | | 4,5 |
| | Cooling absorber solution | l | | 6,3 |
| | Solution pump | l | | 3,3 |
| TEST PRESSURE (IN AIR) | | bar g | | 55 |
| MAXIMUM PRESSURE OF THE REFRIGERANT CIRCUIT | | bar g | | 32 |
| FILLING RATIO | | kg of NH3/l | | 0,146 |
| FLUID GROUP | | | | GROUP 1° |

2 TRANSPORT AND POSITIONING

2.1 WARNINGS



Damage from transport or installation

The manufacturer shall not be liable for any damage during appliance transport and installation.



On-site inspection

- ▶ Upon arrival at the site, ensure there is no transport damage on packing, metal panels or finned coil.
- ▶ After removing the packing materials, ensure the appliance is intact and complete.



Packing

- ▶ Only remove the packing after placing the appliance on site.
- ▶ Do not leave parts of the packing within the reach of children (plastic, polystyrene, nails...) since they are potentially dangerous.



Weight

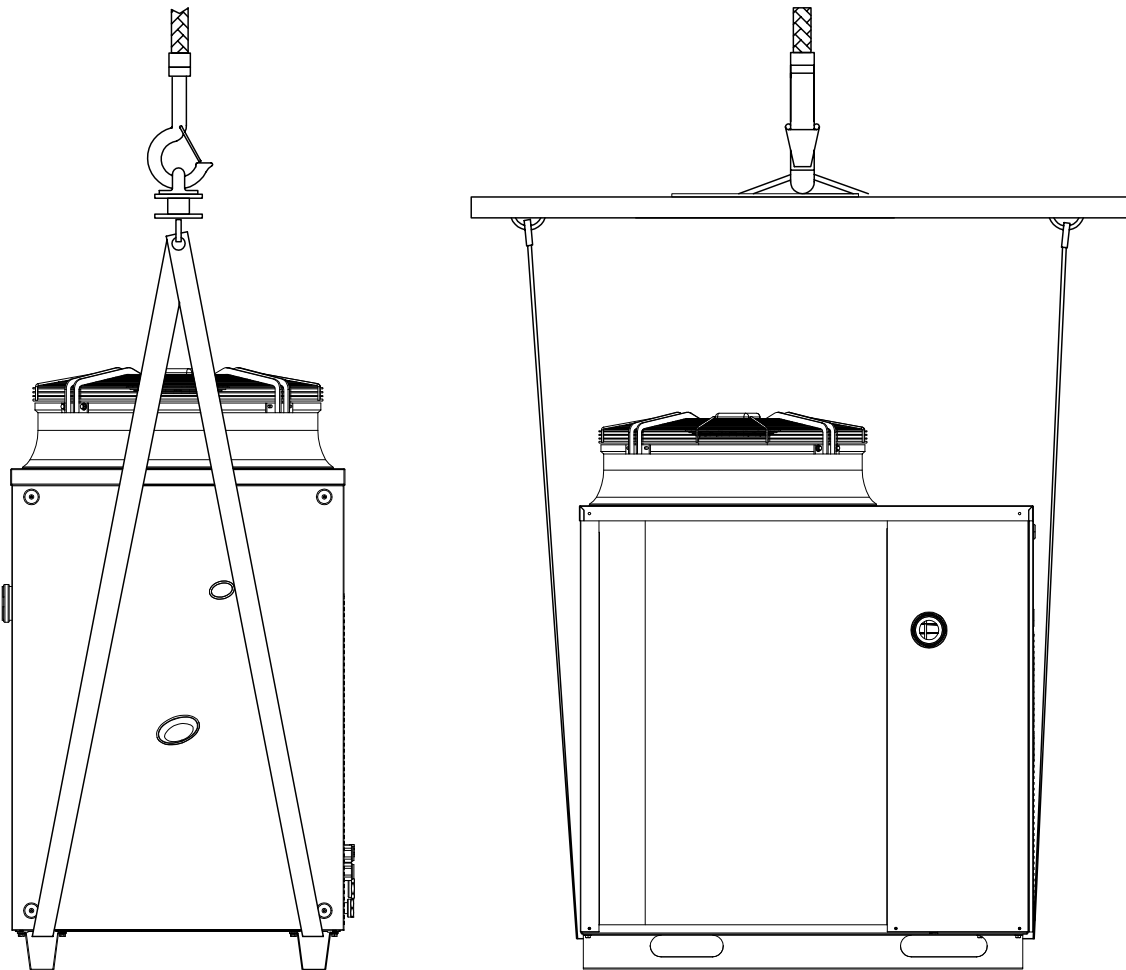
- ▶ The crane and lifting equipment must be suitable for the load.
- ▶ Do not stand under suspended loads.

2.2 HANDLING

Handling and lifting

- ▶ Always handle the appliance in its packing, as delivered by the factory.
- ▶ To lift the appliance use straps or slings inserted in the holes of the base (Figure 2.1 p. 19).
- ▶ Use lifting beams to avoid damaging the outer panels and finned coil (Figure 2.1 p. 19).
- ▶ Comply with safety regulations at the installation site.

Figure 2.1 – Instruction for lifting



In the event of handling with forklift or pallet truck, comply with the handling instructions shown on the packing.

2.3 APPLIANCE POSITIONING



Do not install inside a room

The appliance is type-approved for external installation.

- ▶ Do not install inside a room, not even if it has openings.
- ▶ In no event start the appliance inside a room.



GAHP-A Unit ventilation

The aérothermal appliance requires a large space, ventilated and free from obstacles, to enable smooth flow of air to the finned coil and free air outlet above the mouth of the fan, with no air recirculation. Incorrect ventilation may affect efficiency and cause damage to the appliance. The manufacturer shall not be liable for any incorrect choices of the place and setting of installation.

Where to install the appliance

- ▶ The appliance may be installed at ground level, on a terrace or on a roof, compatibly with its dimensions and weight.

- ▶ It must be installed outside buildings, in an area of natural air circulation, outside the dripping path of drainpipes or similar. It does not require protection from weathering.
- ▶ No obstruction or overhanging structure (e.g. protruding roofs, canopies, balconies, ledges, trees) shall interfere either with the air flowing from the top of the appliance or with the exhaust flue gas.
- ▶ The appliance's flue gas exhaust must not be immediately close to openings or air intakes of buildings, and must comply with environmental regulations.
- ▶ Do not install near the exhaust of flues, chimneys or hot polluted air. In order to work correctly, the appliance needs clean air.

Defrosting water drainage



In winter, it is normal for frost to form on the finned coil and for the appliance to perform defrosting cycles.

- ▶ To prevent overflowing and damage provide for a drainage system.

Acoustic issues

- ▶ Pre-emptively assess the appliance's sound effect in connection to the site, taking into account that building corners, enclosed courtyards, restricted spaces may amplify the acoustic impact due to the reverberation phenomenon.

2.4 MINIMUM CLEARANCE DISTANCES

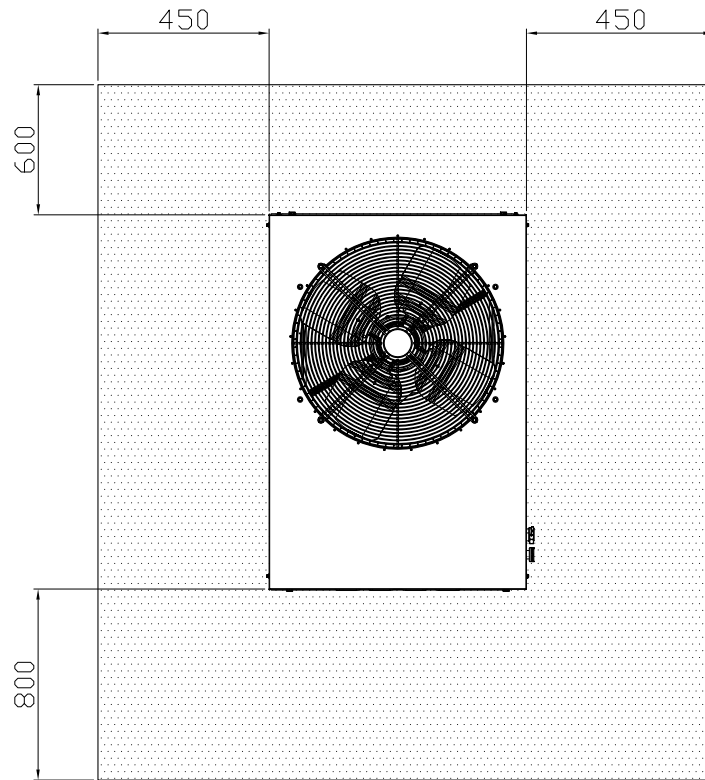
Distances from combustible or flammable materials

- ▶ Keep the appliance away from combustible or flammable materials or components, in compliance with applicable regulations.

Clearances around the appliance

The **minimum clearance distances** shown in Figure 2.2 p. 20 (bar any stricter regulations) are required for safety, operation and maintenance.

Figure 2.2 – Clearances



2.5 MOUNTING BASE

Mounting base constructive features

- ▶ Place the appliance on a levelled flat surface made of fire-proof material and able to withstand its weight.

(1) - installation at ground level

- ▶ Failing a horizontal supporting base, make a flat and levelled concrete base, at least 100-150 mm larger than the appliance size per side.

(2) - installation on terrace or roof

- ▶ The structure of the building must support the total weight of the appliance and the supporting base.
- ▶ If necessary, provide a maintenance walkway around the appliance.

Anti vibration mountings

Although the appliance's vibrations are minimal, resonance phenomena might occur in roof or terrace installations.

- ▶ Use anti-vibration mountings.
- ▶ Also provide anti-vibration connections between the appliance and water and gas pipes.

3 HEATING ENGINEER

3.1 WARNINGS



General warnings

Read the warnings in Chapter III p. 4, providing important information on regulations and on safety.



Compliance with installation standards

Installation must comply with applicable regulations in force, based on the installation Country and site, in

matters of safety, design, implementation and maintenance of:

- ▶ heating systems;
- ▶ cooling systems;
- ▶ gas systems;
- ▶ flue gas exhaust;
- ▶ flue gas condensate discharge.



Installation must also comply with the manufacturer's provisions.

3.2 INSTALLATION

Primary and secondary circuit

- ▶ In many cases it is advisable to divide the hydraulic system into two parts, primary and secondary circuit, uncoupled by a hydraulic separator, or possibly by a tank that also acts as inertial volume/thermal inertia.

Constant or variable water flow

The GAHP unit may work with constant or variable water flow, regardless of the ON/OFF or modulating operative mode. System and components must be designed and installed consistently.

Minimum water content

High thermal inertia is conducive to efficient appliance operation. Very short ON/OFF cycles are to be avoided.

- ▶ If necessary, provide for an inertial volume, to be suitably sized (see design manual).

3.3 HYDRAULIC CONNECTIONS

Plumbing fittings

on the right, at the bottom, **connection plate** (Figure 1.1 p. 7).

- ▶ **A** (= out) **1"1/4 F** - WATER OUTPUT (m = delivery to the system);

- ▶ **B** (= in) **1"1/4 F** - WATER INPUT (r = return from the system).

Hydraulic pipes, materials and features

- ▶ Use pipes for heating/cooling systems, protected from weathering, insulated for thermal dispersion.

Pipe washing

- ▶ Before connecting the appliance, accurately clean the water and gas piping and any other system component, removing any residue.

Minimum components of primary plumbing circuit

- ▶ Always provide, near the appliance:

on water piping, both output and input (m/r)

- ▶ 2 ANTIVIBRATION JOINTS on water fittings;
- ▶ 2 PRESSURE GAUGES;
- ▶ 2 ISOLATION BALL VALVES;

on the input water piping (r)

- ▶ 1 DIRT SEPARATOR FILTER

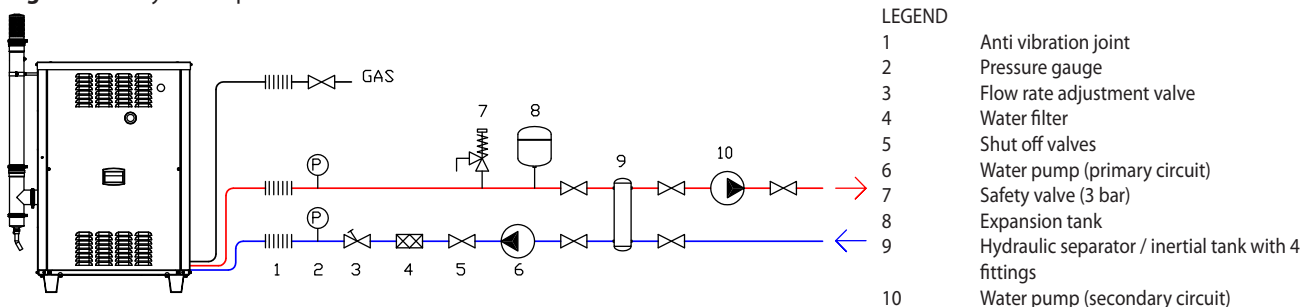
- ▶ 1 FLOW ADJUSTMENT VALVE, if the circulating pump is constant flow;

- ▶ 1 WATER CIRCULATION PUMP, towards the appliance;

on the output water piping (m)

- ▶ 1 SAFETY VALVE (3 bar);
- ▶ 1 EXPANSION TANK of the individual unit.

Figure 3.1 – Hydraulic plan



3.4 WATER CIRCULATION PUMP

The circulation pump (flow and head) must be selected and installed based on pressure losses of plumbing/primary circuit (piping + components + exchange terminals + appliance). For the appliance's pressure losses refer to Table 1.1 p. 16 and Design Manual.

(1) CONSTANT FLOW circulating pump

The primary circulating pump must be obligatorily controlled by the appliance's electronic board (S61) (see Paragraph 1.5 p. 13).

(2) VARIABLE FLOW circulating pump

For variable flow operation, use of a Wilo Stratos Para pump is obligatory, supplied as accessory on demand, to be connected to the Mod10 electronic board (see Paragraph 1.5 p. 13). Any other type of pump will give constant flow.

Refer to the Design Manual for the features of the Wilo Stratos Para pump.

3.5 ANTI-ICING FUNCTION

Active anti-icing self-protection

The appliance is equipped with an active antifreeze self-protection system to prevent icing. The anti-icing function (activated by default) automatically starts the primary circulation pump and, if required, the burner too, when the outside temperature approaches zero.

Electrical and gas continuity

The active anti-icing self-protection is only effective if the power and gas supplies are assured. Otherwise, anti-icing liquid might be required.

3.6 ANTI-ICING LIQUID

Precautions with glycol

The manufacturer disclaims any liability for any damage caused by improper glycol use.

- ▶ Always check product suitability and its expiry date with the glycol supplier. Periodically check the product's preservation state.
- ▶ Do not use car-grade anti-icing liquid (without inhibitors), nor zinc-coated piping and fittings (incompatible with glycol).
- ▶ Glycol modifies the physical properties of water (density, viscosity, specific heat...). Size the piping, circulation pump and thermal generators accordingly.
- ▶ With automatic system water filling, a periodic check of the glycol content is required.



With high glycol percentage (> 20...30%)

If the glycol percentage is $\geq 30\%$ (for ethylene glycol) or $\geq 20\%$ (for propylene glycol) the TAC must be alerted before first start-up.

Type of anti-icing glycol

Inhibited type glycol is recommended to prevent oxidation phenomena.

Glycol effects

The Table 3.1 p. 22 shows, indicatively, the effects of using a glycol depending on its %.

Table 3.1 – Technical data for filling the hydraulic circuit

| GLYCOL % | 10 | 15 | 20 | 25 | 30 | 35 | 40 |
|---|------|------|------|-------|-------|-------|-------|
| WATER-GLYCOL MIXTURE FREEZING TEMPERATURE | -3°C | -5°C | -8°C | -12°C | -15°C | -20°C | -25°C |
| PERCENTAGE OF INCREASE IN PRESSURE DROPS | -- | 6% | 8% | 10% | 12% | 14% | 16% |
| LOSS OF EFFICIENCY OF UNIT | -- | 0,5% | 1% | 2% | 2,5% | 3% | 4% |

3.7 SYSTEM WATER QUALITY



Responsibility of the user/operator/installer

The installer, operator and user must assure system water quality (Table 3.2 p. 22). Failure to comply with the manufacturer's guidelines may affect operation, integrity and life of the appliance, voiding the warranty.

Table 3.2 – Chemical and physical parameters of water

| CHEMICAL AND PHYSICAL PARAMETERS OF WATER IN HEATING/COOLING SYSTEMS | | |
|--|---------------------|-----------------|
| PARAMETER | UNIT OF MEASUREMENT | ALLOWABLE RANGE |
| pH | \ | $>7^{(1)}$ |
| Chlorides | mg/l | $< 125^{(2)}$ |
| Total hardness (CaCO ₃) | °f | < 15 |
| | °d | < 8.4 |
| Iron | mg/kg | $< 0.5^{(3)}$ |
| Copper | mg/kg | $< 0.1^{(3)}$ |
| Aluminium | mg/l | < 1 |
| Langelier's index | \ | 0-0,4 |
| HARMFUL SUBSTANCES | | |
| Free chlorine | mg/l | $< 0.2^{(3)}$ |
| Fluorides | mg/l | < 1 |
| Sulphides | | ABSENT |

- 1 with aluminium or light alloys radiators, pH must also be lower than 8 (in compliance with applicable rules)
- 2 value referred to the maximum water temperature of 80 °C
- 3 in compliance with applicable rules

System water features

Free chlorine or water hardness may damage the appliance. Adhere to the chemical-physical parameters in Table 3.2 p. 22 and the regulations on water treatment for residential and industrial heating systems.

Water topping up

The chemical-physical properties of the system's water may alter over time, resulting in poor operation or excessive topping up.

- ▶ Ensure there are no leaks in the installation.
- ▶ Periodically check the chemical-physical parameters of the water, particularly in case of automatic topping up.



Chemical conditioning and washing

Water treatment/conditioning or system washing carried out carelessly may result in risks for the appliance, the system, the environment and health.

- ▶ Contact specialised firms or professionals for water treatment or system washing.
- ▶ Check compatibility of treatment or washing products with operating conditions.
- ▶ Do not use aggressive substances for stainless steel or copper.
- ▶ Do not leave washing residues.

3.8 INSTALLATION FILLING



How to fill up the system

After completing all water, electrical and gas connections:

1. Pressurise (at least 1.5 bar) and vent the hydraulic circuit.
2. Let water flow (with appliance off).
3. Check and clean the filter on the inlet pipe.
4. Repeat items 1, 2 and 3. until the pressure has stabilised (at least 1.5 bar).

3.9 FUEL GAS SUPPLY

Gas connection

- ▶ **3/4" F**

on the right, at the bottom, **connection plate** (Figure 1.1 p. 7).

- ▶ Install an anti-vibration connection between the appliance and the gas piping.

Mandatory shut-off valve

- ▶ Provide a gas shut-off valve (manual) on the gas supply line, to isolate the appliance when required.
- ▶ Perform connection in compliance with applicable regulations.

Gas pipes sizing


The gas pipes must not cause excessive load losses and, consequently, insufficient gas pressure for the appliance.

Supply gas pressure

The appliance's gas supply pressure, both static and dynamic, must comply with Table 3.3 p. 23, with tolerance $\pm 15\%$.

Table 3.3 – Network gas pressure

| Product categories | Countries of destination | Gas supply pressure | | | | | | |
|--------------------------|--|---------------------|------------|------------|------------|--------------|------------|---------------|
| | | G20 [mbar] | G25 [mbar] | G30 [mbar] | G31 [mbar] | G25.1 [mbar] | G27 [mbar] | G2,350 [mbar] |
| II _{2H3B/P} | AL, BG, CY, CZ, DK, EE, FI, GR, HR, IT, LT, MK, NO, RO, SE, SI, SK, TR | 20 | | 30 | 30 | | | |
| | AT, CH | 20 | | 50 | 50 | | | |
| II _{2H3P} | AL, BG, CZ, ES, GB, HR, IE, IT, LT, MK, PT, SI, SK, TR | 20 | | | 37 | | | |
| | RO | | | | 30 | | | |
| II _{2ELL3B/P} | DE | 20 | 20 | 50 | 50 | | | |
| II _{2ES13P} | FR | 20 | 25 | | 37 | | | |
| II _{2HS3B/P} | HU | 25 | | 30 | 30 | 25 | | |
| II _{2E3P} | LU | 20 | | | 50 | | | |
| II _{2L3B/P} | NL | | 25 | 50 | 50 | | | |
| II _{2E3B/P} | | 20 | | 37 | 37 | | | |
| II _{2ELWL33B/P} | PL | 20 | | 37 | 37 | | 20 | 13 |
| II _{2ELWL33P} | | 20 | | | 37 | | 20 | 13 |
| II _{2ES13P} | BE | 20 | 25 | | 37 | | | |
| I _{3P} | IS | | | | 30 | | | |
| I _{2H} | LV | 20 | | | | | | |
| I _{3B/P} | MT | | | 30 | 30 | | | |
| I _{3B} | | | | 30 | | | | |

 Non compliant gas pressure (Table 3.3 p. 23) may damage the appliance and be hazardous.

Vertical pipes and condensate


- ▶ Vertical gas pipes must be fitted with siphon and discharge of the condensate that may form inside the pipe.
- ▶ If necessary, insulate the piping.

LPG pressure reducers

With LPG the following must be installed:

- ▶ a first stage pressure reducer, close to the liquid gas tank;
- ▶ a second stage pressure reducer, close to the appliance.

3.10 COMBUSTION PRODUCTS EXHAUST

 Compliance with standards
The appliance is approved for connection to a combustion products exhaust duct for the types shown in Table 1.1 p. 16.

Flue gas exhaust connection

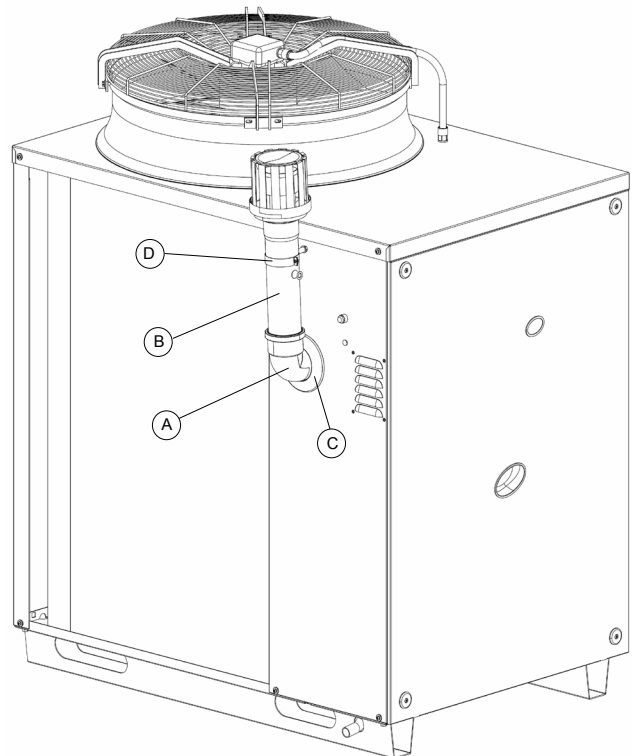
- ▶ \varnothing 80 mm (with gasket), on the left, at the top (Figure 3.2 p. 23).

Flue gas exhaust kit


The appliance is supplied with flue gas exhaust kit, to be fitted by the installer, including (Figure 3.2 p. 23):

- ▶ 1 pipe \varnothing 80 mm, length 300 mm, with terminal and socket for flue gas analysis;
- ▶ 1 support collar;
- ▶ 1 90° elbow \varnothing 80 mm;
- ▶ 1 rain cover.

Figure 3.2 – Fume outlet



- LEGEND
- A Curve 90° \varnothing 80
 - B Pipe \varnothing 80 Lg.300 mm w/terminal
 - C rain cover
 - D Collar

 How to install the flue gas kit
Figure 3.2 p. 23 J34:

1. Remove the front panel;
2. Fasten the collar (D) with its spacer to the left side panel of the appliance;
3. Fit the terminal/pipe assembly (B) to the elbow (A).
4. Fit the rain cover (C) onto the elbow (A);
5. Remove the protection cover;
6. Insert the elbow/terminal/pipe assembly into the flue gas exhaust;
7. Fit the assembly closing the collar (D) and place the rain cover;
8. Fit the front panel back on.



The cap prevents water and foreign bodies entering the appliance before the fumes kit is installed. The cap should thus be removed only when the kit itself has been fully assembled and installed.

Any flue

If necessary, the appliance may be connected to a flue.

- ▶ To size the flue refer to Table 1.1 p. 16 and Design Manual.
- ▶ If several appliances are connected to a single flue, it is obligatory to install a check valve on the exhaust of each.
- ▶ The flue must be designed, sized, tested and constructed by a skilled form, with materials and components complying with the regulations in force in the country of installation.
- ▶ Always provide a socket for flue gas analysis, in an accessible position.

3.11 FLUE GAS CONDENSATE DISCHARGE

The GAHP-A unit is a condensing appliance and therefore produces condensation water from combustion flue gases.



Condensate acidity and exhaust regulations

The flue gas condensate contains aggressive acid substances. Refer to applicable regulations in force for condensate exhaust and disposal.

- ▶ If required, install an acidity neutraliser of adequate capacity.



Do not use gutters to discharge the condensate

Do not discharge the fume condensate water in gutters, due to the risk of materials corrosion and ice formation.

Flue gas condensate connection

The fitting for flue gas condensate discharge is located on the left side of the appliance (Figure 3.3 p. 24).

- ▶ The distance L between the sleeve and the base must not exceed 110 mm.

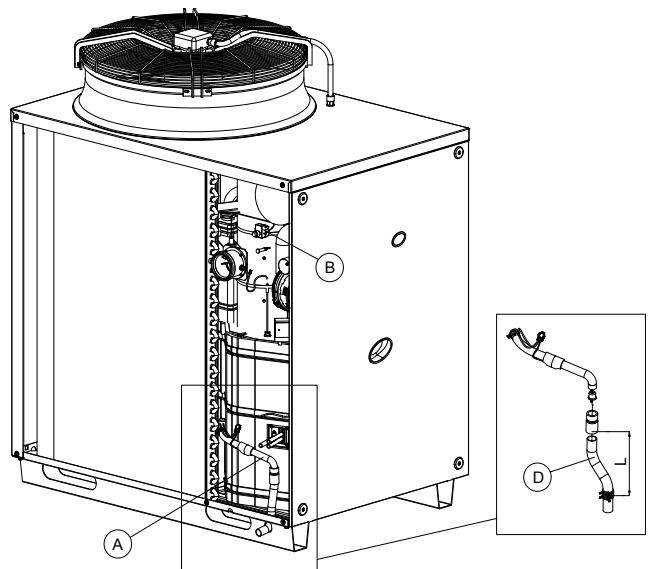
- ▶ The corrugated condensate discharge pipe must be connected to a suitable discharge manifold.
- ▶ The junction between the pipe and the manifold must remain visible.

Flue gas condensate discharge manifold

To make the condensate discharge manifold:

- ▶ Size the ducts for maximum condensation capacity (Table 1.1 p. 16).
- ▶ Use plastic materials resistant to acidity pH 3-5.
- ▶ Provide for min. 1% slope, i.e. 1 cm for each m of the length (otherwise a booster pump is required).
- ▶ Prevent freezing.
- ▶ Dilute, if possible, with domestic waste water (e.g. bathrooms, washing machines, dish washers...), basic and neutralising.

Figure 3.3 – Condensate drain position



LEGEND
A Condensate discharge hose
D Corrugated hose

3.12 DEFROSTING WATER DRAINAGE



Defrosting

In winter, frost may form on the finned coil and the appliance performs defrosting cycles.

Collection basin and drainage system

- ▶ Provide for a collection basin or containment rim and a discharge system of the defrosting water, to avoid overflowing, icing and damage.

4 ELECTRICAL INSTALLER

4.1 WARNINGS



General warnings



Compliance with installation standards

Read the warnings in Chapter III p. 4, providing important information on regulations and on safety.

Installation must comply with applicable regulations in force, based on the installation Country and site, in matters of safety, design, implementation and maintenance of electrical systems.



Installation must also comply with the manufacturer's provisions.



Live components

- ▶ After placing the appliance in the final position, and prior to making electrical connections, ensure not to work on live components.



Earthing

- ▶ After placing the appliance in the final position, and prior to making electrical connections, ensure not to work on live components.
- ▶ It is forbidden to use gas pipes as earthing.



Cable segregation

Keep power cables physically separate from signal ones.



Do not use the power supply switch to turn the appliance on/off.

- ▶ Never use the external isolation switch (GS) to turn the appliance on and off, since it may be damaged in the long run (occasional black outs are tolerated).
- ▶ To turn the appliance on and off, exclusively use the suitably provided control device (DDC, CCP/CCI or external request).



Control of water circulation pump

The water circulation pump of the hydraulic/primary circuit must mandatorily be controlled by the unit's electronic boards (S61 + Mod10). It is not admissible to start/stop the circulating pump with no enable from the appliance.

4.2 ELECTRICAL SYSTEMS

Electrical connections must provide:

- ▶ (a) power supply (Paragraph 4.3 p. 26);
- ▶ (b) control system (Paragraph 1.5 p. 13).



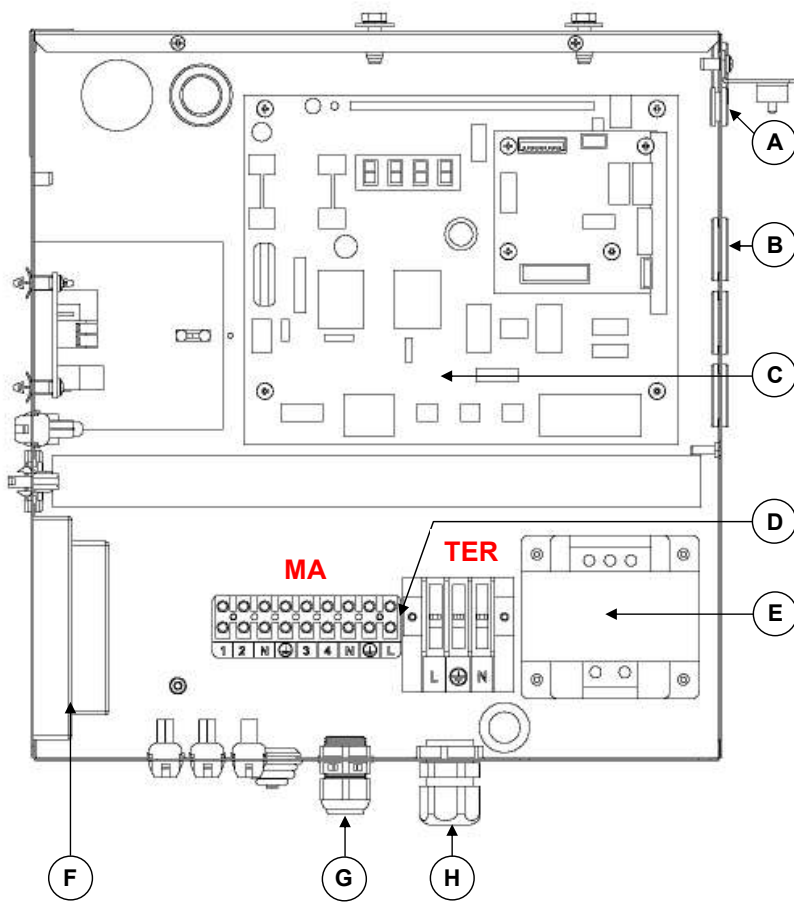
How to perform connections

All electrical connections must be made in the appliance's Electrical Board (Figure 4.1 p. 26):

1. Ensure the appliance's Electrical Panel is not live.
2. Remove the front panel of the appliance and the cover of the Electrical Board.
3. Run the cables through the suitable holes in the Connection Plate.
4. Run the cables through the suitable cable glands in the Electrical Board.
5. Identify the appropriate connection terminals.
6. Perform the connections.

7. Close the Electrical Panel and fit the front panel back on.

Figure 4.1 – Electrical Panel GAHP-A



LEGEND

- A CAN-BUS cable gland
- B signal cable gland 0...10 V pump Wilo Stratos Para
- C electronic boards S61+Mod10+W10
- D terminal boxes
- E transformer 230/23 V AC
- F flame control unit
- G circulation pump power supply and control cable gland
- H GAHP power supply cable gland

Terminals:

- TER terminal box
- L-(PE)-N phase/earth/neutral GAHP power supply
- MA terminal box
- N-(PE)-L neutral/earth/phase circulation pump power supply
- 3-4 circulation pump enable

4.3 ELECTRICAL POWER SUPPLY

Power supply line

Provide (by the installer) a protected single phase line (230 V 1-N 50 Hz) with:

- ▶ **1 three-core cable type FG7(O)R 3Gx1,5;**
- ▶ **1 two-pole switch with two 5A type T fuses, (GS) or one 10A magnetothermic breaker.**



The switches must also provide disconnecter capability, with min contact opening 4 mm.

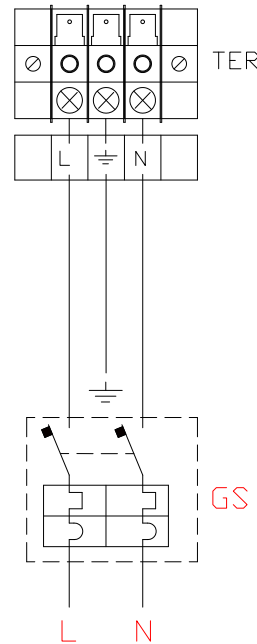


How to connect the power supply

To connect the three-pole power supply cable (Figure 4.2 p. 26):

1. Access the Electrical Board of the appliance according to the Procedure 4.2 p. 25.
2. Connect the three lead-in wires to the terminal (TER) in the electrical panel on the machine.
3. Provide the earth lead-in wire longer than live ones (last to be torn in the event of accidental pulling).

Figure 4.2 – Electrical wiring diagram



LEGEND

- TER terminal board
- L phase
- N neutral
- Components NOT SUPPLIED
- GS general switch

Example of connection of appliance to 230 V 1 N - 50 Hz electricity supply

4.4 SET-UP AND CONTROL

Control systems, options (1) (2) (3)

Three separate adjustment systems are provided, each with specific features, components and diagrams (see 4.4 p. 28, 4.5 p. 29):

- ▶ System (1), with **DDC control** (with CAN-BUS connection).
- ▶ System (2), with **CCP/CCI control** (with CAN-BUS connection).
- ▶ System (3), with an **external request**.

CAN-BUS communication network

The CAN-BUS communication network, implemented with the cable of the same name, makes it possible to connect and

remotely control one or more Robur appliances with the DDC or CCP/CCI control devices.

It entails a certain number of serial nodes, distinguished in:

- ▶ intermediate nodes, in variable number;
- ▶ terminal nodes, always and only two (beginning and end);

Each component of the Robur system, appliance (GAHP, GA, AY, ...) or control device (DDC, RB100, RB200, CCI, ...), corresponds to a node, connected to two more elements (if it is an intermediate node) or to just one other element (if it is a terminal node) through two/one CAN-BUS cable section/s, forming an open linear communication network (never star or loop-shaped).

CAN-BUS signal cable

The DDC or CCP/CCI controllers are connected to the appliance through the CAN-BUS signal cable, shielded, compliant to Table 4.1 p. 27 (admissible types and maximum distances).

Table 4.1 – CAN BUS cables type

| CABLE NAME | SIGNAL / COLOR | | | MAX LENGTH | Note | |
|----------------------------|----------------|----------|------------|------------|--|--|
| Robur | | | | | | |
| ROBUR NETBUS | H= BLACK | L= WHITE | GND= BROWN | 450 m | Ordering Code OCV008 | |
| Honeywell SDS 1620 | | | | | | |
| BELDEN 3086A | H= BLACK | L= WHITE | GND= BROWN | 450 m | In all cases the fourth conductor should not be used | |
| TURCK type 530 | | | | | | |
| DeviceNet Mid Cable | | | | | | |
| TURCK type 5711 | H= BLUE | L= WHITE | GND= BLACK | 450 m | | |
| Honeywell SDS 2022 | | | | | | |
| TURCK type 531 | H= BLACK | L= WHITE | GND= BROWN | 200 m | | |

For lengths ≤ 200 m and max 4 nodes (e.g. 1 DDC + 3 GAHP), a simple 3x0.75 mm shielded cable may even be used.

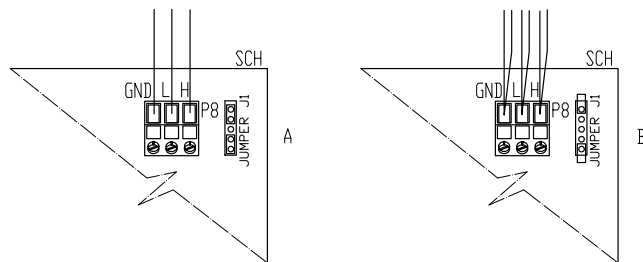


How to connect the CAN BUS cable to the appliance

To connect the CAN-BUS cable to the S61 electronic board (Paragraph 1.5 p. 13), located in the Electrical Panel inside the unit, (Figure 4.3 p. 27 and 4.4 p. 28):

1. Access the Electrical Board of the appliance according to the Procedure 4.2 p. 25);
2. Connect the CAN-BUS cable to terminals GND, L and H (shielding/earthing + two signal conductors);
3. Place the **CLOSED J10 Jumpers (Detail A) if the node is terminal** (one connected CAN-BUS cable section only), or **OPEN (Detail B) if the node is intermediate** (two connected CAN-BUS cable sections);
4. Connect the DDC or the CCP/CCI to the CAN-BUS cable according to the instructions in the following Paragraphs and the DDC or CCP/CCI Manuals.

Figure 4.3 – Electrical wiring diagram



LEGEND

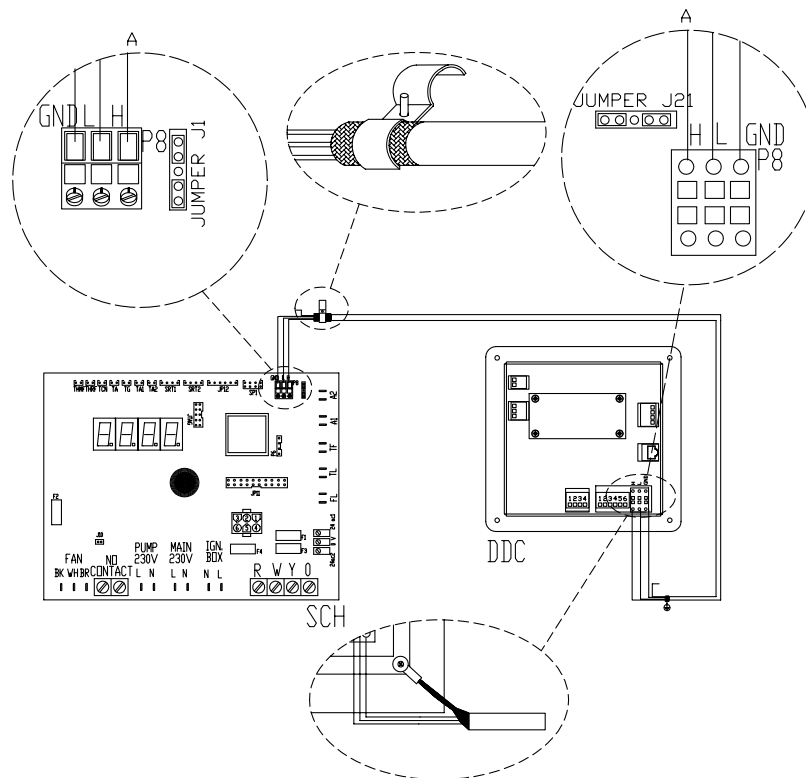
| | |
|-----|---|
| SCH | electronic board |
| GND | Common data |
| L | Data signal LOW |
| H | Data signal HIGH |
| J1 | Jumper CAN-BUS in board |
| A | Detail case "terminal node" (3 wires; J1=jumper "closed") |
| B | Detail case "intermediate node" (6 wires; J1=jumper "open") |
| P8 | Port can/connector |

Connection cable CAN BUS to electronic board: detail A case "terminal node", detail B case "intermediate node"

GAHP Configuration (S61) + DDC or CCP/CCI

(Systems (1) and (2) see also Paragraph 1.7 p. 16)

Figure 4.4 – Connexion câble CAN BUS for plants with one unit



LEGEND

| | |
|---------|--|
| DDC | direct digital control |
| SCH | electronic board S61 |
| J1 | Jumper CAN-BUS in board S61 |
| J21 | Jumper CAN-BUS in board DDC |
| A | terminal nodes connection - (3 wires; J1 e J21 = "closed") |
| H,L,GND | data signal wires (rif. cables table) |

External request

(System (3) see also Paragraph 1.7 p. 16)

It is required to arrange:

- ▶ request device (e.g. thermostat, clock, button, ...) fitted with a voltage-free NO contact.

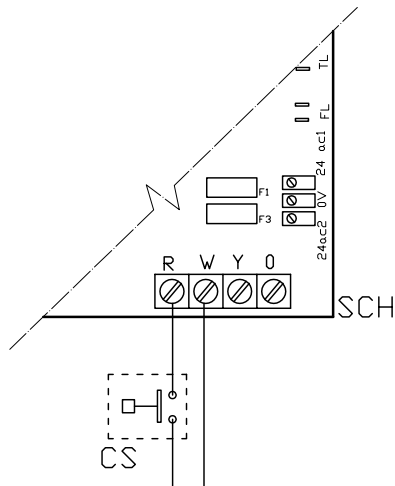


How to connect the external request

Connection of external request is effected on the S61 board located in the Electrical Panel inside the unit (Figure 4.5 p. 29):

1. Access the Electrical Board of the appliance according to the Procedure 4.2 p. 25.
2. connect the voltage free contact of the external device, through two conductor wires, to **terminals R and W** (respectively: common 24 V AC and heating enable) of electronic board S61 (Detail CS)

Figure 4.5 – Wiring diagram, external enable connection



LEGEND
 SCH Electronic board
 R Common
 W Heating enable terminal
 Components NOT SUPPLIED
 CS external enable

Electrical connection to external operation enable

4.5 WATER CIRCULATION PUMP



How to connect the CONSTANT FLOW circulating pump

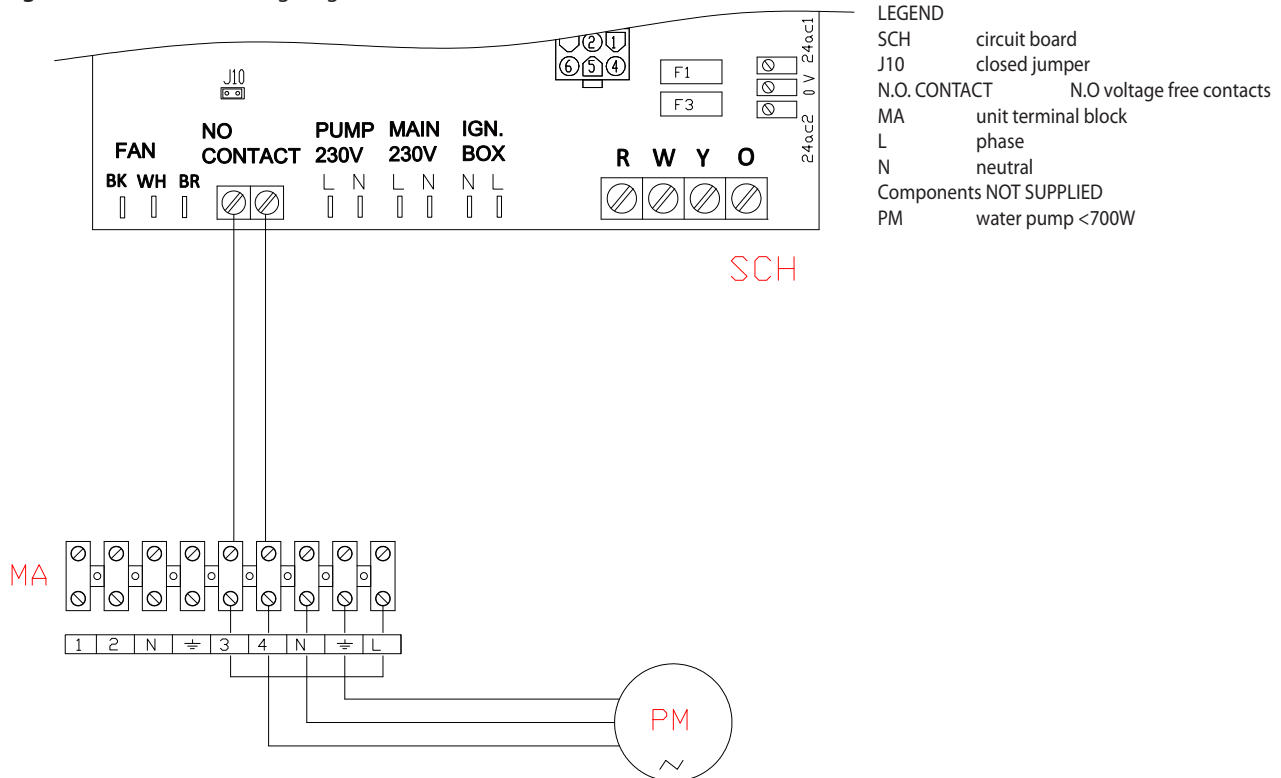
4.5.1 Option (1) CONSTANT FLOW circulating pump

It must be mandatorily controlled from the S61 electronic board. The diagram in Figure 4.6 p. 29 is for pumps < 700 W. For pumps > 700 W it is required to add a control relay and arrange Jumper J10 OPEN.

Access the Electrical Board of the appliance according to the Procedure 4.2 p. 25

1. connect board S61, to terminals 3-4 of terminal board (MA);
2. Jumper J10 CLOSED.

Figure 4.6 – Electrical wiring diagram



LEGEND
 SCH circuit board
 J10 closed jumper
 N.O. CONTACT N.O voltage free contacts
 MA unit terminal block
 L phase
 N neutral
 Components NOT SUPPLIED
 PM water pump <700W

Example of pump/appliance electrical connection with 230 Vac pump (with absorbed power of < 700 W), controlled directly by the appliance.

4.5.2 Option (2) VARIABLE FLOW circulating pump

It must be mandatorily controlled from the Mod10 electronic board (built into the S61).



How to connect the VARIABLE FLOW circulating pump

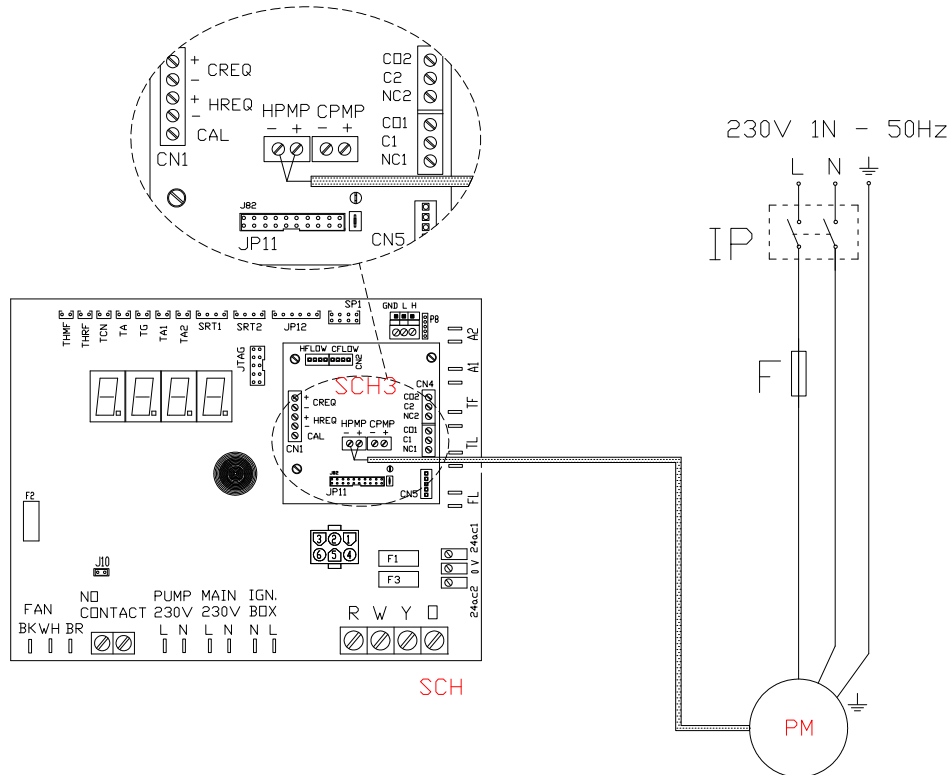
The Wilo Stratos Para pump is already standard supplied with the power supply cable and signal cable, both 1.5m long.

For longer distances, use respectively cable FG7 3Gx1.5mm² m and shielded cable 2x0.75 mm² suitable for 0-10V signal.

To connect the Wilo Stratos Para pump (Figure 4.7 p. 30 J 45 or 4.8 p. 31 J 46)

1. Connect the brown wire of the pump to terminal "-" HPMP of the Mod10 board, and the white wire of the pump to terminal "+" HPMP of the Mod10 board.
2. Isolate the black wire and the blue one.
3. Protect the pump's supply line with a double pole switch with 2 A delayed fuse (Detail IP, Figure 4.7 p. 30 J 45), or connect it directly to the terminals inside the appliance's Electrical Board (Detail MA, Figure 4.8 p. 31 J 46).

Figure 4.7 – Wiring diagram for connection of Wilo variable rate pumps



LEGEND

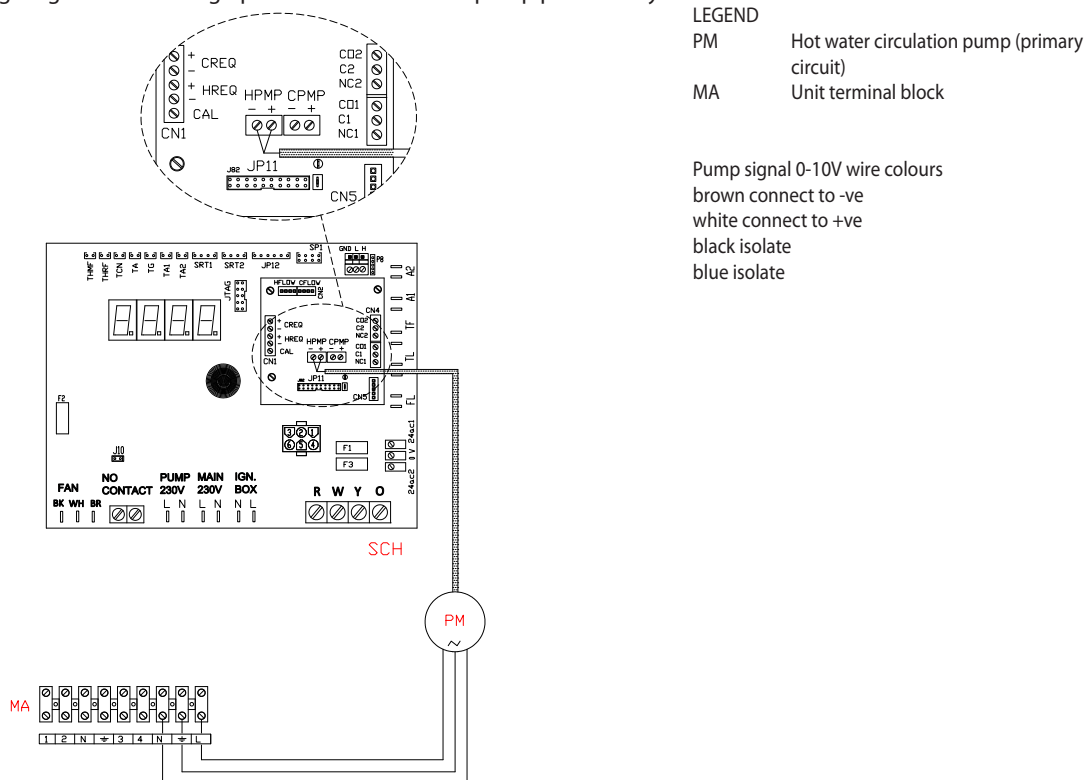
- IP Bipolar pump power switch
- F Fuse
- PM Hot water circulation pump (primary circuit)

Pump signal 0-10V wire colours

- brown connect to -ve
- white connect to +ve
- black isolate
- blue isolate

Wiring diagram for connection of Wilo variable rate pumps

Figure 4.8 – Wiring diagram for hooking up the Wilo variable rate pump powered by the unit



Wiring diagram for hooking up the Wilo variable rate pump powered by the unit

5 FIRST START-UP



The First Startup entails checking/setting up combustion parameters and may exclusively be carried out by a TACRobur The user/installer is NOT authorised to perform these operations, under pain of invalidating the warranty.

5.1 PRELIMINARY CHECKS

Preliminary checks for First start-up

Upon completing installation, before contacting the TAC the installer must check:

- ▶ water-heating, electrical and gas systems suitable for the required capacities and equipped with all safety and control devices required by the regulations in force;
- ▶ absence of leaks in the water and gas systems;
- ▶ type of gas for which the appliance is designed (methane or LPG);
- ▶ supply gas pressure complying with the values of Table 3.3 p. 23, with max tolerance $\pm 15\%$;
- ▶ Power supply mains complying with the appliance's rating plate data;
- ▶ appliance correctly installed, according to the manufacturer's instructions;
- ▶ system installed in a workmanlike manner, according to national and local regulations.

Abnormal or hazardous installation situations

Should any abnormal or hazardous installation situations be found, the TAC shall not perform First start-up and the appliance shall not be commissioned.

These situations may be:

- ▶ appliance installed inside a room;
- ▶ failed compliance with minimum clearances;
- ▶ insufficient distance from combustible or flammable materials;
- ▶ conditions that do not warrant access and maintenance in safety;
- ▶ appliance switched on/off with the main switch, instead of the control device provided (DDC, CCP/CCI or external request);
- ▶ appliance defects or faults caused during transport or installation;
- ▶ gas smell;
- ▶ non-compliant mains gas pressure;
- ▶ non-compliant flue gas exhaust;
- ▶ all situations that may involve operation abnormalities or are potentially hazardous.

Non-compliant system and corrective actions

Should the TAC find any non conformities, the user/installer is bound to perform any corrective procedures required by the TAC.

After performing the remedial actions (the installer's responsibility), if the TAC deems that safety and conformity conditions are in place, "First start-up" may be effected.

6 NORMAL OPERATION

This section is for the end user.

6.1 WARNINGS



General warnings

Prior to using the appliance carefully read the warnings in Chapter III p. 4, providing important information on regulations and on safety.



First start-up by TAC

First start-up may exclusively be carried out by a Robur TAC (Chapter 5 p. 31).



Never power the appliance off while it is running

NEVER power the appliance off while it is running (except in the event of danger, Chapter III p. 4), since the appliance or system might be damaged.

6.2 SWITCH ON AND OFF



Routine switching on/off

The appliance may exclusively be switched on/off by means of the suitably provided control device (DDC, CCP/CCI or external requests).



Do not Switch On/Off with the power supply switch

Do not switch the appliance on/off with the power supply switch. This may be harmful and dangerous for the appliance and for the system.



Inspections before switching on

Before switching on the appliance, ensure that:

- ▶ gas cock open;
- ▶ appliance electrical power supply (main switch (GS) ON);
- ▶ DDC or CCP/CCI power supply (if present);
- ▶ water circuit ready.

How to switch on/off

- ▶ If the appliance is controlled by a DDC or by a CCP/CCI (systems (1) and (2) see Paragraph 1.7 p. 16), refer to the respective manuals.
- ▶ If the appliance is controlled by external request (e.g. thermostat, clock, button, ... with voltage-free NO contact), (system (3) see Paragraph 1.7 p. 16), the appliance is switched on/off by the ON/OFF positions of the external control device.

After switching on with the control, in normal operating conditions, the appliance starts/stops automatically according to the user's thermal needs, supplying hot water at the programmed temperature.



Although the external request is in the "ON" position, this does not mean the appliance will start immediately, but it will only start when there are actual service demands.

6.3 MESSAGES ON THE DISPLAY

4 digit display

The S61 board of the appliance (Paragraph 1.5 p. 13, Figure 6.1 p. 33) is fitted with a 4-digit display, visible through the sight glass of the front panel.

- ▶ When the appliance is powered on, all the LEDs switch on for 3 sec, then the S61 board name is displayed.
- ▶ After another 15 sec, the appliance is ready to operate.

Signals in normal operation

- ▶ During normal operation, water temperature values alternate on the display: output, input and the difference between the two.

Signals in the event of fault

In the event of fault the display blinks indicating an operational code (first letter on the display: "E" = error, or "U" = warning)

- ▶ If it is only a temporary warning, the appliance may continue working.
- ▶ If it is a permanent error or warning the appliance stops (Table 8.1 p. 36).

6.4 ELECTRONIC ADJUSTMENT ON THE MACHINE – MENUS AND PARAMETERS OF THE S61 BOARD

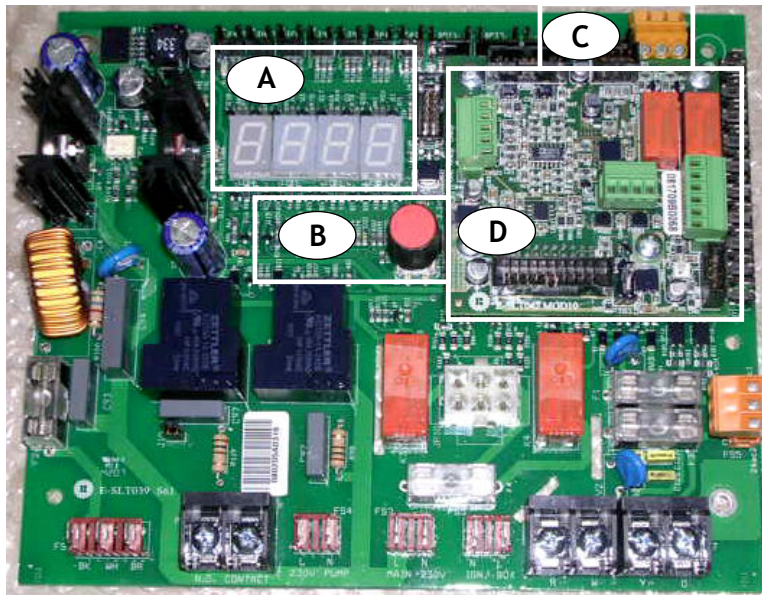


Firmware

The instructions on the use of the S61 electronic board concern the **firmware version 3.028**.

The appliance's electronic board (S61)

Figure 6.1 – GAHP unit electronic board



LEGEND

| | |
|---|------------------|
| A | 4 digit display |
| B | Knob |
| C | CAN port |
| D | Mod10 controller |

S61 + Mod10

Display

The 4-digit display of the S61 board (Detail A Figure 6.1 p. 33) is as follows:

- ▶ the **first digit** on the left, green) indicates the menu number (e.g. "0.", "1.", "2.", ... "8.");
- ▶ the **last three digits** (on the right, red) indicate a **code** or a **value** for a parameter, among those included in the selected menu (e.g. "_6" "_20", "161").

(e.g. menu+parameter "1._6", "2._20", "3.161").

Knob

One of the following actions may be done with the S61 board knob (Detail B in Figure 6.1 p. 33):

- ▶ Enter the menu list (by pressing the first time);
- ▶ Scroll the menu list, or a series of parameters in a menu (by turning);
- ▶ Select a menu or a parameter (by pressing);
- ▶ Modify and confirm the setting of a parameter (turning and pressing);
- ▶ Execute a command (by pressing);
- ▶ Exit a menu and go back to the higher level by selecting the letter "E" which is displayed at the end of the menu list or of a series of parameters in a menu.

The letter "E" is displayed at the end of the menu list or of a series of parameters in a menu, and indicates the exit to go back to the higher level by pressing the knob.

Menus and Parameters

The menus may be display only (functional data or parameters), display and setting (parameters) or control (reset)

Menu for the user (but for the installer and TAC as well)

- ▶ the menu "0.", display only, for functional data detected in real time;
- ▶ the menu "1.", display only, for current values of appliance parameters;

- ▶ menu "2.", control, to execute flame control unit reset operations, reset errors (Paragraph 6.6 p. 34);
- ▶ menu "3.", display and setting, to set the value of some system parameters (e.g. water set point temperature); the values are initialised by the TAC at First Switch-On.

It is accessed without password.

Menu for the installer or TAC (not accessible to the user)

- ▶ Menu "4.", "5." and "6." are password-protected. These are specific sections, exclusively intended for skilled personnel (installer or TAC). For information see the technical Assistant Manual.
- ▶ Menu "7." is display only and intended for the manufacturer.
- ▶ Menu "8." is empty, it may be selected but not used.



Special key for the knob

- ▶ To access the menus and parameters of the S61 board, use the special standard supplied key, fastened on the gas pipe above the Electrical Panel. The key allows the knob to be operated through the suitable hole in the Electrical Panel cover, operating safely away from live components.
- ▶ Always keep the key for future uses.



How to access the Menus and Parameters

Before Starting:

- (1) Power supply switch "ON";
- (2) Display of the S61 board showing in sequence the detected water temperature data (if the appliance is in normal operation), or the flashing malfunction and failure codes (if the appliance is in failure).

To access the menus and parameters of the S61 board, proceed as follows (see also Figure 6.1 p. 33):

1. Remove the front panel by removing the fixing screws.

2. Remove the cover of the electrical board to access the S61 board knob.
3. Act on the knob by means of the special key through the suitable hole.
4. Press the knob once to display the menus: the first menu is displayed, "0." (= menu 0).
5. Turn the knob clockwise to scroll down and display the other/subsequent menus; the menu numbers will be displayed in order, "1.", "2.", ... , "6." ... or "E" (= exit).
6. Select the menu of interest (e.g. display "2.____" = menu 2) by pressing the knob; the first parameter code will be displayed, in menu order (e.g. display "2._20" = parameter 20 in menu 2).
7. Turn the knob clockwise to scroll down the other parameters in the menu; the codes will be displayed in order (e.g. display "2._20", "2._21", ... "2._25" = parameters 20, 21, ... 25 in menu 2), or letter "E" (= exit) at the end of the list. "
8. Select the parameter of interest (e.g. with code 161 in menu 3) by pressing the knob; the figure previously assigned to the parameter will be displayed, read only or to be set (e.g. the figure "45" for parameter 161 in menu 3 = water temperature set-point at 45 °C); if instead of a figure/setting it is a command, a flashing code is displayed (e.g. "reS1" for the flame block reset command).
9. Press the knob to reconfirm the figure; or rotate the knob to modify the figure, and press at the end to confirm or set the new figure; if however, it is a matter of controlling an appliance operation, press the knob to execute it.
10. To exit a parameter menu or the menu list and go back to the higher level, turn the knob to display the letter "E" for exit, then press the knob again.
11. Place the cover back on the electrical panel opening and fit the appliance's front panel back on.

°C); to reconfirm the pre-existing value press the knob again, otherwise go to point 3.

3. Turn the knob to modify the value, increasing or decreasing it, and press it to set the new value;
4. Exit menu 3, and from the menu list, by selecting and pressing letter "E" twice, and go back to the normal display of detected temperature data.



Do not modify complex settings

Specific technical and system knowledge is required for complex settings. Contact a TAC.

6.6 RESTARTING A LOCKED-OUT UNIT - RESET

Fault signals on the display

In the event of locked-down appliance, an operational code flashes on the display (first green figure on the left, letter "U" = warning or "E" = error).

- ▶ To restart the appliance you must know and perform the procedure concerning the issue signalled and identified by the code (Paragraph 8.1 p. 36).
- ▶ Only act if you are familiar with the issue and with the procedure (technical expertise and professional qualifications might be required).
- ▶ If you do not know the code, the problem, or the procedure, or you do not have sufficient skills, and in any case of doubt, contact the TAC.

Locked-down appliance

An external intervention (reset or repair) is required due to an appliance fault or problem with the system.

- ▶ A reset may be enough for a temporary and provisional anomaly.
- ▶ For a fault or breakdown, alert the maintenance technician or TAC.

Reset

There are two options for resetting a fault:

- (1) If the appliance is connected to a DDC or to a CCP/CCI you may act through the control device, as described in the relevant manual.
- (2) You may act directly from the S61 board as described below (if the appliance is controlled with external request, this is the only option).

6.5 MODIFYING SETTINGS



Modify the settings through the DDC or CCP/CCI

If the appliance is connected to the DDC or to the CCP/CCI control, refer to the relevant manual to modify settings.

How to raise/lower the water temperature set-point

The water temperature set-point establishes the delivery temperature to the system (water output from the appliance), or return from the system (water input in the appliance). The temperature is pre-set by the TAC upon First Switch-On.



If the appliance is not connected to a DDC or CCP/CCI control, to raise/lower the water temperature set-point with the S61 board, proceed as follows:

1. Access menu 3 under parameter 161 (= water temperature set-point) by rotating and pressing the knob; "3.161" must be displayed (procedure Paragraph 6.4 p. 32);
2. Display the parameter value by pressing the knob; the previously set value is displayed (from 10 to 65



How to perform reset from the S61 board

To perform the reset directly from the S61 board:

1. Access Menu 2 under Parameter "_20", to reset flame block (Error E412), or Parameter "_21", for any other generic reset, turning and pressing the knob; "2._20"/"2._21" must be displayed (procedure Paragraph 6.4 p. 32);
2. Press the knob to display the flashing reset request (e.g. "reS1" to reset flame block).
3. Press the knob again (the second time) to perform the reset; the reset request stops flashing, then "2._XX" is displayed again (e.g. "2._20"). The reset operation has been performed.
4. Exit menu 2 and the menu list, by selecting and pressing letter "E" twice, and go back to the normal display of detected temperature data.

6.7 EFFICIENCY


For increased appliance efficiency:


- ▶ Keep the finned coil clean;
- ▶ Adjust the maximum water temperature to the actual system requirements;


- ▶ Reduce repeated switch-ons to the minimum (low loads);
- ▶ Program appliance activation for actual periods of use;
- ▶ Keep water and air filters on plumbing and ventilation systems clean.


7 MAINTENANCE


7.1 WARNINGS


 Correct maintenance prevents problems, assures efficiency and keeps running costs low.


 Maintenance operations described herein may exclusively be performed by the TAC or skilled maintenance technician.

 Any operation on internal components may exclusively be performed by the TAC.

 Before performing any operation, switch off the appliance by means of the control device (DDC, CCP/CCI or external request) and wait for the end of the switching off cycle, then disconnect power and gas supply, by acting on the electrical disconnecter and gas cock.

 The efficiency checks and every other "check and maintenance operation" (see Tables 7.1 p. 35 and 7.2 p. 35) must be performed with a frequency according to current regulations or, if more restrictive, according to the provisions set forth by the manufacturer, installer or TAC.

 Responsibility for efficiency checks, to be carried out for the aims of restricting energy consumption, lies with the system manager.

 **Heavy-duty use**
If the unit is subject to heavy duty use (for example in process plants or in other conditions of continuous operation), maintenance operations must be more frequent.

7.2 PRE-EMPTIVE MAINTENANCE

- ▶ For pre-emptive maintenance, comply with the recommendations in Table 7.1 p. 35.

Table 7.1

| GUIDELINES FOR THE PREVENTIVE MAINTENANCE OPERATIONS | | | | | |
|--|-------------------|------------|----|-----|---------|
| Check of the unit | GAHP-A | GAHP-GS/WS | AY | ACF | GAHP-AR |
| Visually check of the general condition of the unit and of its air heat exchanger (1) | √ | | | √ | √ |
| Check the correct operation of the device used for monitoring the water flow | √ | √ | √ | √ | √ |
| Check the % value of CO ₂ | √ | √ | √ | | |
| check gas pressure to the burners | | | | √ | √ |
| Check that the condensate discharge is clean [If necessary, frequency of the maintenance operation must be increased] | √ | √ | √ | | |
| Replace the belts after 6 years or 12,000 hours of operation | √ | √ | | √ | √ |
| Check/restore the pressure of the primary hydronic circuit | | | √ | | |
| Check/restore the air pressure inside of the expansion vessel of the primary hydronic circuit | | | √ | | |
| Check for every DDC or CCI | DDC or CCI | | | | |
| Check that the plant is able to achieve the setpoint temperature | | | √ | | |
| Download the hystorical events | | | √ | | |

1 - It is suggested the cleaning of the air heat exchanger once every 4 years [the optimal frequency of this operation is in any case a consequence of the installation site].

7.3 SCHEDULED ROUTINE MAINTENANCE

- ▶ For scheduled routine maintenance, perform the operations in Table 7.2 p. 35, at least once every 2 years.

Table 7.2

| SCHEDULED MAINTENANCE OPERATIONS | TO BE PERFORMED AT LEAST ONE EVERY TWO YEARS | | | | |
|--|--|------------|----|-----|---------|
| | GAHP-A | GAHP-GS/WS | AY | ACF | GAHP-AR |
| Check of the unit | | | | | |
| Clean the combustion chamber | √* | √* | √ | √ | √* |
| Clean the burner | √* | √* | √ | √ | √* |
| Clean the electrodes of ignition and flame sensing | √ | √ | √ | √ | √ |

| SCHEDULED MAINTENANCE OPERATIONS | TO BE PERFORMED AT LEAST ONE EVERY TWO YEARS | | | | |
|---|--|---|---|--|--|
| Check that the condensate discharge is clean | √ | √ | √ | | |
| Replace the silicone gasket between the front plate and the exchanger | | | √ | | |

*Only in case the analysis of combustion products is non-compliant

7.4 PERIODS OF INACTIVITY



Avoid emptying the water system

Emptying the system may cause damage due to corrosion of the water pipes.



Deactivate the system in winter

Should you intend to stop the appliance in the winter season, ensure at least one of the following conditions:

1. anti-icing function active (Paragraph 3.5 p. 21);
2. sufficient anti-icing glycol (Paragraph 3.6 p. 21).

Prolonged periods of inactivity

- ▶ Should you foresee to leave the appliance inactive for a long period of time, disconnect it from the electrical and gas mains. These operations must be performed by Qualified Personnel.



How to deactivate the appliance for long periods of time

1. Switch the appliance off (6.2 p. 32).
2. Only when the appliance is completely off, power it off with the main switch/disconnector switch (Detail GS in Figure 4.2 p. 26).
3. Close the gas valve

4. If necessary, add water with glycol (if the appliance is disconnected from the power and gas mains, the active anti-icing protection is missing, Paragraph 3.5 p. 21).



How to reactivate the appliance after long periods of inactivity

Before reactivating the appliance, the operator/maintenance technician of the system must first of all:

- ▶ Check whether any maintenance operations are required (contact the TAC; see Paragraphs 7.2 p. 35 and 7.3 p. 35).
- ▶ Check content and quality of the water in the system, and if necessary top it up (Paragraphs 3.8 p. 22, 3.7 p. 22 and 3.6 p. 21).
- ▶ Ensure the flue gas exhaust duct is not obstructed, and that the condensate drain is clean.

After completing the above checks:

1. Open the gas cock and ensure there are no leaks; should gas smell be noticed, close the gas cock again, do not switch any electrical devices on and request intervention by Skilled Personnel.
2. Power on with the main power supply switch (GS, Figure 4.2 p. 26).
3. Switch on the appliance by means of the provided control device (DDC, CCP/CCI or external request, Paragraph 4.4 p. 27).

8 DIAGNOSTICS

8.1 OPERATIVE CODES

Table 8.1 – Operative Codes

| CODES | DESCRIPTION | Warning (u) | Error (E) |
|-------|---|---|---|
| 400 | FAULT ON RESET CIRCUIT OF FLAME CONTROL UNIT | NA | Power cycle the appliance. If the code persists, shows up again or in case of doubt, contact the TAC. |
| 401 | GENERATOR LIMIT THERMOSTAT TRIP | Contact authorised Technical Assistance | |
| 402 | FLUE GAS THERMOSTAT TRIP | Contact authorised Technical Assistance | |
| 405 | AMBIENT TEMPERATURE EXCEEDING OPERATIVE LIMITS | NA | Reset is automatic when the triggering condition ceases. |
| 406 | AMBIENT TEMPERATURE LOWER THAN OPERATIVE LIMITS | Non-blocking Warning (informative code). The code is reset automatically when the triggering condition ceases. | NA |
| 407 | GENERATOR TEMPERATURE HIGH | Reset is automatic when the triggering condition ceases. | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 408 | FLAME CONTROL UNIT ERROR | NA | Contact authorised Technical Assistance |
| 410 | INSUFFICIENT WATER FLOW | Reset is automatic when the triggering condition ceases. | Check and clean water filters on the system. Check for air in the system. Check water flow pump. Power cycle the appliance. Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |

| CODES | DESCRIPTION | Warning (u) | Error (E) |
|-------|---|---|--|
| 411 | INSUFFICIENT ROTATION OF OIL PUMP | Reset occurs automatically 20 minutes after the code is generated. | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 412 | FLAME CONTROLLER UNIT ARREST | Reset is automatic up to 4 attempts (in about 5 minutes). | Gas supply check. Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 20). If the code persists or in case of doubt, contact the TAC. |
| 416 | FAULTY HOT OUTLET WATER TEMPERATURE PROBE | NA | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 417 | FAULTY HOT OUTLET WATER INLET TEMPERATURE PROBE | NA | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 420 | FAULTY GENERATOR TEMPERATURE PROBE | NA | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 422 | FAULTY WATER FLOWMETER | NA | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 423 | FAULTY AIR/GAS MIXTURE TEMPERATURE PROBE | NA | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 424 | FUMES TEMPERATURE SENSOR FAULT | Reset is automatic when the triggering condition ceases. | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 425 | CONDENSATE DISCHARGE CLOGGED | NA | Check and clean condensate discharge. Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 426 | GENERATOR FIN TEMPERATURE SENSOR MALFUNCTION | Reset is automatic when the triggering condition ceases. | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 428 | GAS SOLENOID VALVE EXCITED DURING FLAME CONTROLLER ARREST | NA | Power off the appliance. Contact authorised Technical Assistance. |
| 429 | GAS SOLENOID VALVE WITHOUT ELECTRICAL POWER | Reset occurs automatically if the gas solenoid valve switches on again within 10 minutes (with central flame control unit on). | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 430 | GENERATOR FINS TEMPERATURE HIGH | Reset is automatic when the triggering condition ceases. | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 431 | WATER TEMPERATURE EXCEEDING OPERATIVE LIMITS | Check configuration of other heat generators on the system. Check water flow. Check system thermal load. Reset is automatic when the triggering condition ceases. | NA |
| 434 | POSSIBLE SOURCE ANOMALY | Check if the fan is rotating freely. Contact the TAC. | NA |
| 436 | BLOWER FAULT | Reset occurs automatically 20 minutes after the code is generated. | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 437 | LOW AIR-GAS MIXTURE TEMPERATURE | NA | Reset is automatic when the triggering condition ceases. |
| 444 | FAULTY EVAPORATOR TEMPERATURE PROBE | NA | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 446 | HIGH HOT INLET WATER TEMPERATURE | Check configuration of other heat generators on the system. Reset is automatic and occurs if the generating condition ceases with circulating pump on or 20 minutes after the code is generated with circulating pump off. | NA |
| 447 | HOT INLET WATER TEMPERATURE LOWER THAN OPERATIVE LIMITS | Reset occurs automatically when the generating cause resolves or 430 seconds after the code is generated. | Reset occurs automatically when the condition that generated the code ceases. If the code shows up again or in case of doubt contact the TAC. |
| 448 | HIGH HOT WATER DIFFERENTIAL TEMPERATURE | Check water flow. Reset occurs automatically 20 minutes after the code is generated. | Reset occurs automatically when the condition that generated the code ceases. If the code shows up again or in case of doubt contact the TAC. |

| CODES | DESCRIPTION | Warning (u) | Error (E) |
|--------|--|--|---|
| 449 | SATELLITE BOARD NOT PRESENT | NA | Contact authorised Technical Assistance. |
| 452 | DEFROSTING FUNCTION ACTIVATED | Non-blocking Warning (informative code). The code clears automatically when execution of defrosting ends. | NA |
| 453 | WATER FLOW IN THE PASSIVE HOT MODULE | Reset is automatic when the triggering condition ceases. | NA |
| 478 | HIGH HOT OUTLET WATER TEMPERATURE | Reset is automatic when the triggering condition ceases. | NA |
| 479 | DEFROST FUNCTION ACTIVATED | Non-blocking Warning (informative code). The code clears automatically when anti-icing function execution ends. | NA |
| 80/480 | INCOMPLETE OR INVALID PARAMETERS | Contact authorised Technical Assistance. | |
| 481 | INVALID P0 PARAMETERS | Reset is automatic when the triggering condition ceases. | Contact authorised Technical Assistance. |
| 482 | INVALID P1 PARAMETERS | Reset is automatic when the triggering condition ceases. | Contact authorised Technical Assistance. |
| 484 | FAULTY TRANSFORMER CONNECTION OR 24 V AC FUSES | NA | Contact authorised Technical Assistance. |
| 485 | INCORRECT MODULE TYPES | NA | Contact authorised Technical Assistance. |
| 486 | FAULTY BOARD, ROM | NA | Contact authorised Technical Assistance. |
| 487 | FAULTY BOARD, pRAM | NA | Contact authorised Technical Assistance. |
| 488 | FAULTY BOARD, xRAM | NA | Contact authorised Technical Assistance. |
| 489 | FAULTY BOARD, REG. | NA | Contact authorised Technical Assistance. |
| 490 | FAULTY AMBIENT TEMPERATURE PROBE | NA | Reset may be performed from the DDC/CCI or from the S61 board (menu 2, parameter 21). If the code persists, shows up again or in case of doubt, contact the TAC. |
| 491 | CONTROLLER DEFECTIVE | NA | Contact authorised Technical Assistance. |

NA: Not Applicable

APPENDICES

1 DECLARATION OF CONFORMITY

Figure 1



EC - DECLARATION OF CONFORMITY



Manufacturer : Robur S.p.A.
 Address : Via Parigi 4/6
 City, Country : Verdellino/Zingonia 24040 (Bg), Italy

This is to declare that the ROBUR Gas Absorption Heat Pump (GAHP) are in conformity with the following EC-Directives:

2006/42/EC Machinery Directive with subsequent amendments and integrations.

2004/108/EC Electromagnetic Compatibility with subsequent amendments and integrations.

Tested and examined according to the following norms: EN55014-1, EN55014-2, EN61000-3-2, EN61000-3-3, EN62233.

2006/95/EC Low Voltage Directive with subsequent amendments and integrations.

Tested and examined according to the following norms: EN50165, EN60335-2-102, EN60335-1.

2009/142/EC Gas Appliance Directive with subsequent amendments and integrations.

Tested and examined according to the following norms: EN 12309-1, EN 12309-2, EN 483.

As proved with EC certification number 0964, issued by KIWA Italia S.p.A. Via G. Carducci, 5 Milan-Italy

97/23/EC Pressure Equipment Directive with subsequent amendments and integrations.

As proved with EC Certification number 1370 of all the components under pressure of the III° category, issued by BUREAU VERITAS Italia S.p.A. Via Miramare, 15 Milan-Italy

Jvan Benzoni

R&D Director
 Robur S.p.A.

coscienza ecologica caring for the environment

Robur S.p.A. tecnologie avanzate per la climatizzazione advanced heating and cooling technologies www.robur.it robur@robur.it
 via Parigi 4/6 24040 Verdellino/Zingonia (BG) Italy T +39 035 888111 F +39 035 884165 capitale sociale € 2.028.000,00 i.v. iscritta al Registro
 Imprese di Bergamo n. 154968 codice fiscale/partita iva 00373210160 V.A.T. code IT 00373210160 società soggetta all'attività di direzione e
 coordinamento di Fin Robur S.a.p.A. di Benito Guerra & C.

2 PRODUCT FICHE

Figure 2

Table 8
COMMISSION DELEGATED REGULATION (EU) No 811/2013

Technical parameters for heat pump space heaters and heat pump combination heaters

| Model(s): | | | | GAHP-A STD | | | |
|---|-----------------------|-------|------|---|-------------|-------|------|
| Air-to-water heat pump: | | | | yes | | | |
| Water-to-water heat pump: | | | | no | | | |
| Brine-to-water heat pump: | | | | no | | | |
| Low-temperature heat pump: | | | | no | | | |
| Equipped with a supplementary heater: | | | | no | | | |
| Heat pump combination heater: | | | | no | | | |
| Parameters shall be declared for medium-temperature application. | | | | | | | |
| Parameters shall be declared for average, colder and warmer climate conditions. | | | | | | | |
| Item | Symbol | Value | Unit | Item | Symbol | Value | Unit |
| AVERAGE CLIMATE CONDITIONS | | | | | | | |
| Rated heat output (*) | <i>Prated</i> | 29,6 | kW | Seasonal space heating energy efficiency | η_s | 111 | % |
| Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature T_j | | | | Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature T_j | | | |
| $T_j = -7\text{ °C}$ | <i>Pdh</i> | 26,1 | kW | $T_j = -7\text{ °C}$ | <i>PERd</i> | 96 | % |
| $T_j = +2\text{ °C}$ | <i>Pdh</i> | 16,0 | kW | $T_j = +2\text{ °C}$ | <i>PERd</i> | 120 | % |
| $T_j = +7\text{ °C}$ | <i>Pdh</i> | 10,4 | kW | $T_j = +7\text{ °C}$ | <i>PERd</i> | 117 | % |
| $T_j = +12\text{ °C}$ | <i>Pdh</i> | 4,4 | kW | $T_j = +12\text{ °C}$ | <i>PERd</i> | 111 | % |
| $T_j = \text{bivalent temperature}$ | <i>Pdh</i> | - | kW | $T_j = \text{bivalent temperature}$ | <i>PERd</i> | - | % |
| Annual energy consumption | <i>Q_{HE}</i> | 198 | GJ | | | | |
| COLDER CLIMATE CONDITIONS | | | | | | | |
| Rated heat output (*) | <i>Prated</i> | 29,4 | kW | Seasonal space heating energy efficiency | η_s | 107 | % |
| Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature T_j | | | | Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature T_j | | | |
| $T_j = -7\text{ °C}$ | <i>Pdh</i> | 17,9 | kW | $T_j = -7\text{ °C}$ | <i>PERd</i> | 109 | % |
| $T_j = +2\text{ °C}$ | <i>Pdh</i> | 10,9 | kW | $T_j = +2\text{ °C}$ | <i>PERd</i> | 117 | % |
| $T_j = +7\text{ °C}$ | <i>Pdh</i> | 7,1 | kW | $T_j = +7\text{ °C}$ | <i>PERd</i> | 112 | % |
| $T_j = +12\text{ °C}$ | <i>Pdh</i> | 3,2 | kW | $T_j = +12\text{ °C}$ | <i>PERd</i> | 111 | % |
| $T_j = \text{bivalent temperature}$ | <i>Pdh</i> | - | kW | $T_j = \text{bivalent temperature}$ | <i>PERd</i> | - | % |
| $T_j = \text{operation limit temperature}$ | <i>Pdh</i> | 29,4 | kW | $T_j = \text{operation limit temperature}$ | <i>PERd</i> | 87 | % |
| For air-to-water heat pumps: $T_j = -15\text{ °C}$ (if TOL < -20 °C) | <i>Pdh</i> | 24,1 | kW | For air-to-water heat pumps: $T_j = -15\text{ °C}$ (if TOL < -20 °C) | <i>PERd</i> | 90 | % |
| Annual energy consumption | <i>Q_{HE}</i> | 244 | GJ | | | | |
| WARMER CLIMATE CONDITIONS | | | | | | | |
| Rated heat output (*) | <i>Prated</i> | 36,4 | kW | Seasonal space heating energy efficiency | η_s | 116 | % |
| Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature T_j | | | | Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature T_j | | | |
| $T_j = +2\text{ °C}$ | <i>Pdh</i> | 36,4 | kW | $T_j = +2\text{ °C}$ | <i>PERd</i> | 119 | % |
| $T_j = +7\text{ °C}$ | <i>Pdh</i> | 23,3 | kW | $T_j = +7\text{ °C}$ | <i>PERd</i> | 122 | % |
| $T_j = +12\text{ °C}$ | <i>Pdh</i> | 10,6 | kW | $T_j = +12\text{ °C}$ | <i>PERd</i> | 116 | % |
| $T_j = \text{bivalent temperature}$ | <i>Pdh</i> | - | kW | $T_j = \text{bivalent temperature}$ | <i>PERd</i> | - | % |
| Annual energy consumption | <i>Q_{HE}</i> | 151 | GJ | | | | |

Figure 3

| | | | | | | | |
|---|-----------|-------------------------------|----|--|------------|-------|-------------------|
| Bivalent temperature | T_{biv} | TOL < T _{designh} | °C | For air-to-water heat pumps: Operation limit temperature | TOL | -22 | °C |
| | | | | Heating water operating limit | WTOL | 65 | °C |
| Power consumption in modes other than active mode | | | | Supplementary heater | | | |
| Off mode | P_{OFF} | 0,000 | kW | Rated heat output | P_{sup} | - | kW |
| Thermostat-off mode | P_{TO} | 0,021 | kW | Type of energy input | monovalent | | |
| Standby mode | P_{SB} | 0,005 | kW | | | | |
| Crankcase heater mode | P_{CK} | - | kW | | | | |
| Other items | | | | | | | |
| Capacity control | | variable | | For air-to-water heat pumps: Rated air flow rate, outdoors | — | 10000 | m ³ /h |
| Sound power level, indoors/ outdoors | L_{WA} | - / 80 | dB | For water- or brine-to-water heat pumps: Rated brine or water flow rate, outdoor heat exchanger | — | - | m ³ /h |

(*) For heat pump space heaters and heat pump combination heaters, the rated heat output P_{rated} is equal to the design load for heating $P_{designh}$, and the rated heat output of a supplementary heater P_{sup} is equal to the supplementary capacity for heating $sup(T_j)$.

Additional information required by COMMISSION REGULATION (EU) No 813/2013, Table 2:

Emissions of nitrogen oxides: NO_x 40 mg/
kWh

Figure 4

Table 8
COMMISSION DELEGATED REGULATION (EU) No 811/2013

Technical parameters for heat pump space heaters and heat pump combination heaters

| Model(s): | GAHP-A S1 | | | | | | |
|---|---------------|-------|------|---|-------------|-------|------|
| Air-to-water heat pump: | yes | | | | | | |
| Water-to-water heat pump: | no | | | | | | |
| Brine-to-water heat pump: | no | | | | | | |
| Low-temperature heat pump: | no | | | | | | |
| Equipped with a supplementary heater: | no | | | | | | |
| Heat pump combination heater: | no | | | | | | |
| Parameters shall be declared for medium-temperature application. | | | | | | | |
| Parameters shall be declared for average, colder and warmer climate conditions. | | | | | | | |
| Item | Symbol | Value | Unit | Item | Symbol | Value | Unit |
| AVERAGE CLIMATE CONDITIONS | | | | | | | |
| Rated heat output (*) | <i>Prated</i> | 29,6 | kW | Seasonal space heating energy efficiency | η_s | 113 | % |
| Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature T_j | | | | Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature T_j | | | |
| $T_j = -7\text{ °C}$ | <i>Pdh</i> | 26,1 | kW | $T_j = -7\text{ °C}$ | <i>PERd</i> | 97 | % |
| $T_j = +2\text{ °C}$ | <i>Pdh</i> | 16,0 | kW | $T_j = +2\text{ °C}$ | <i>PERd</i> | 122 | % |
| $T_j = +7\text{ °C}$ | <i>Pdh</i> | 10,4 | kW | $T_j = +7\text{ °C}$ | <i>PERd</i> | 119 | % |
| $T_j = +12\text{ °C}$ | <i>Pdh</i> | 4,4 | kW | $T_j = +12\text{ °C}$ | <i>PERd</i> | 113 | % |
| $T_j = \text{bivalent temperature}$ | <i>Pdh</i> | - | kW | $T_j = \text{bivalent temperature}$ | <i>PERd</i> | - | % |
| Annual energy consumption | Q_{HE} | 195 | GJ | | | | |
| COLDER CLIMATE CONDITIONS | | | | | | | |
| Rated heat output (*) | <i>Prated</i> | 29,4 | kW | Seasonal space heating energy efficiency | η_s | 109 | % |
| Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature T_j | | | | Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature T_j | | | |
| $T_j = -7\text{ °C}$ | <i>Pdh</i> | 17,9 | kW | $T_j = -7\text{ °C}$ | <i>PERd</i> | 110 | % |
| $T_j = +2\text{ °C}$ | <i>Pdh</i> | 10,9 | kW | $T_j = +2\text{ °C}$ | <i>PERd</i> | 119 | % |
| $T_j = +7\text{ °C}$ | <i>Pdh</i> | 7,1 | kW | $T_j = +7\text{ °C}$ | <i>PERd</i> | 114 | % |
| $T_j = +12\text{ °C}$ | <i>Pdh</i> | 3,2 | kW | $T_j = +12\text{ °C}$ | <i>PERd</i> | 113 | % |
| $T_j = \text{bivalent temperature}$ | <i>Pdh</i> | - | kW | $T_j = \text{bivalent temperature}$ | <i>PERd</i> | - | % |
| $T_j = \text{operation limit temperature}$ | <i>Pdh</i> | 29,4 | kW | $T_j = \text{operation limit temperature}$ | <i>PERd</i> | 88 | % |
| For air-to-water heat pumps: $T_j = -15\text{ °C}$ (if TOL < -20 °C) | <i>Pdh</i> | 24,1 | kW | For air-to-water heat pumps: $T_j = -15\text{ °C}$ (if TOL < -20 °C) | <i>PERd</i> | 91 | % |
| Annual energy consumption | Q_{HE} | 239 | GJ | | | | |
| WARMER CLIMATE CONDITIONS | | | | | | | |
| Rated heat output (*) | <i>Prated</i> | 36,4 | kW | Seasonal space heating energy efficiency | η_s | 117 | % |
| Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature T_j | | | | Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature T_j | | | |
| $T_j = +2\text{ °C}$ | <i>Pdh</i> | 36,4 | kW | $T_j = +2\text{ °C}$ | <i>PERd</i> | 120 | % |
| $T_j = +7\text{ °C}$ | <i>Pdh</i> | 23,3 | kW | $T_j = +7\text{ °C}$ | <i>PERd</i> | 123 | % |
| $T_j = +12\text{ °C}$ | <i>Pdh</i> | 10,6 | kW | $T_j = +12\text{ °C}$ | <i>PERd</i> | 118 | % |
| $T_j = \text{bivalent temperature}$ | <i>Pdh</i> | - | kW | $T_j = \text{bivalent temperature}$ | <i>PERd</i> | - | % |
| Annual energy consumption | Q_{HE} | 150 | GJ | | | | |

Figure 5

| | | | | | | | |
|---|-----------|-------------------------------|----|--|------------|-------|-------------------|
| Bivalent temperature | T_{biv} | TOL < T _{designh} | °C | For air-to-water heat pumps: Operation limit temperature | TOL | -22 | °C |
| | | | | Heating water operating limit | WTOL | 65 | °C |
| Power consumption in modes other than active mode | | | | Supplementary heater | | | |
| Off mode | P_{OFF} | 0,000 | kW | Rated heat output | P_{sup} | - | kW |
| Thermostat-off mode | P_{TO} | 0,021 | kW | Type of energy input | monovalent | | |
| Standby mode | P_{SB} | 0,005 | kW | | | | |
| Crankcase heater mode | P_{CK} | - | kW | | | | |
| Other items | | | | | | | |
| Capacity control | | variable | | For air-to-water heat pumps: Rated air flow rate, outdoors | — | 10000 | m ³ /h |
| Sound power level, indoors/ outdoors | L_{WA} | - / 74 | dB | For water- or brine-to-water heat pumps: Rated brine or water flow rate, outdoor heat exchanger | — | - | m ³ /h |

(*) For heat pump space heaters and heat pump combination heaters, the rated heat output P_{rated} is equal to the design load for heating $P_{designh}$, and the rated heat output of a supplementary heater P_{sup} is equal to the supplementary capacity for heating $sup(T_j)$.

Additional information required by COMMISSION REGULATION (EU) No 813/2013, Table 2:

Emissions of nitrogen oxides: NO_x 40 mg/
kWh

Robur mission

Robur is dedicated to dynamic progression in research, development and promotion of safe, environmentally-friendly, energy-efficiency products, through the commitment and caring of its employees and partners.



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